#### **Gruppo**Nueva<sup>\*</sup>

www.grupponueva.com

8-A, Lakhdhirpur Road, Beside Narmada Canal, Morbi, Gujarat 363 642

#### **GruppoNueva**\*\*

ENRICHING YOUR SPACE CONSIDERABLY

GruppoNuevo

# SINTERED STONE

Comfortable to the most extreme factors and conditions, GruppoNueva Sintered Surfaces combine the elegance of the most exclusive designs with the most advanced technical features, offering a personalised service for the most demanding residential and commercial projects.

#### **GruppoNueva**\*\*

www.grupponueva.com









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## THE MOST INNOVATIVE PRODUCTION LINE

Porcelanosa welcomes the most automated plant in the world for the production of large format sintered stone slabs, being pioneer in the international ceramic sector.



Innovative precision decoration technique that provides depth to the design and manages to go through the material.

Resolution of 600 dpi and an array of 9 colors never seen before. Great diversity of textures, finishes and reliefs with 1,5mm incisions. - 3D Design. Awarded as best new ceramic production plant by TecnAwards 2022, the automation and self-sufficiency of each process and the extensive protection and post-production of the material are the key points to declare this facility a technological pioneer in the sector.



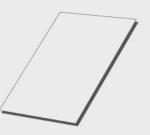




With over 36,000 m², we find ourselves in the most modern facility in the world in terms of processing technology and environmental responsibility. A plant committed to the environment with selfsupply energy and 100% reuse of the resources.



## THE PERFECT SIZE WITH THE PERFECT THICKNESS



Crafted from the finest materials, our 1200x1800 tiles embody a harmonious blend of durability and elegance. Every tile is showcasing the innate beauty of the material. Whether it's the rich warmth of natural stone, the sleek allure of porcelain, or the captivating textures of ceramic, our range offers an exquisite palette that speaks to your unique design aspirations.

The grand dimensions of our 1200x1800 tiles provide an expansive canvas for creativity, enabling transformative applications across various spaces. From sprawling floors that exude opulence to striking feature walls that captivate attention, these tiles redefine versatility.

Our latest advancements encompass technologies that facilitate seamless installation, reducing time and effort while maintaining impeccable precision.

1200x1800x15MM

(4X6FT)

www.grupponueva.com



# TILES OF TOMORROW A PALETTE OF TIMELESS BEAUTY

In a world where trends come and go, true beauty remains eternal.

Our tiles transcend fleeting fashions, offering a palette of timeless elegance that enriches spaces for generations to come.

The interplay of colors, from soft pastels to bold statements, is a testament to our commitment to preserving the allure of classic design while embracing contemporary sensibilities. As light dances upon our tiles, it reveals intricate details that highlight the inherent charm of each shade.



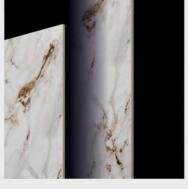
#### **ADVANTAGES**



Frost Proof



Wear Resistant



Fully Customizable



Water Proof

Stain Resistant

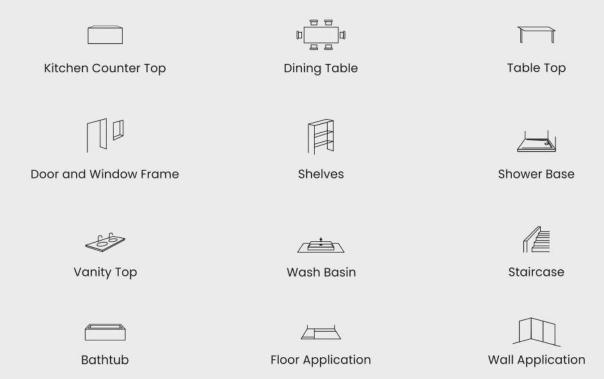


Outstanding Beauty

#### SCULPTED ELEGANCE GRUPPONUEVA'S TILE PERFECTION AND FUNCTIONALITY

Discover a world where our tiles seamlessly blend sculpted elegance with unmatched functionality. Elevate your spaces with designs that not only captivate the eye but also serve your everyday needs.

#### APPLICATIONS AND POSSIBILITIES







BLUE BRECCIA



BOTTOCHINO LARGE



BRECCIA AURORA



BRECCIA BEIGE



BRECCIA IVORY



ESPERANZA BROWN



IMPERIAL LIGHT



FAB



MYRA BEIGE



NATURAL CREMA



PIETRA BEIGE



REAL ONYX



REGAL BEIGE



ROYAL TRAVERTINO



ROZALIA GOLD



TEXAS DYNA



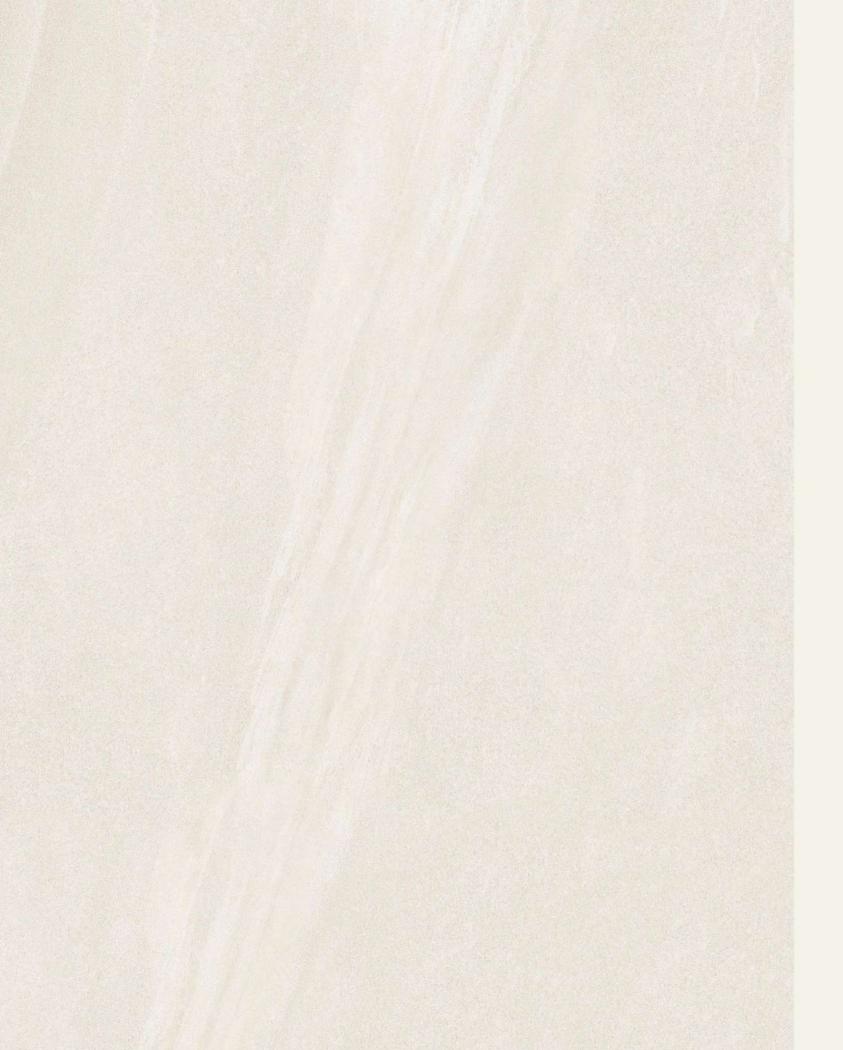
TITANIUM TRAVERTINO



Tap to explore each page



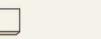
Tap again on design name to return to the index page



#### BARCELONA CRYSTAL

CRYSTAL GLOSS / FEEL SURFACE





BEIGE BODY COLOR

SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN



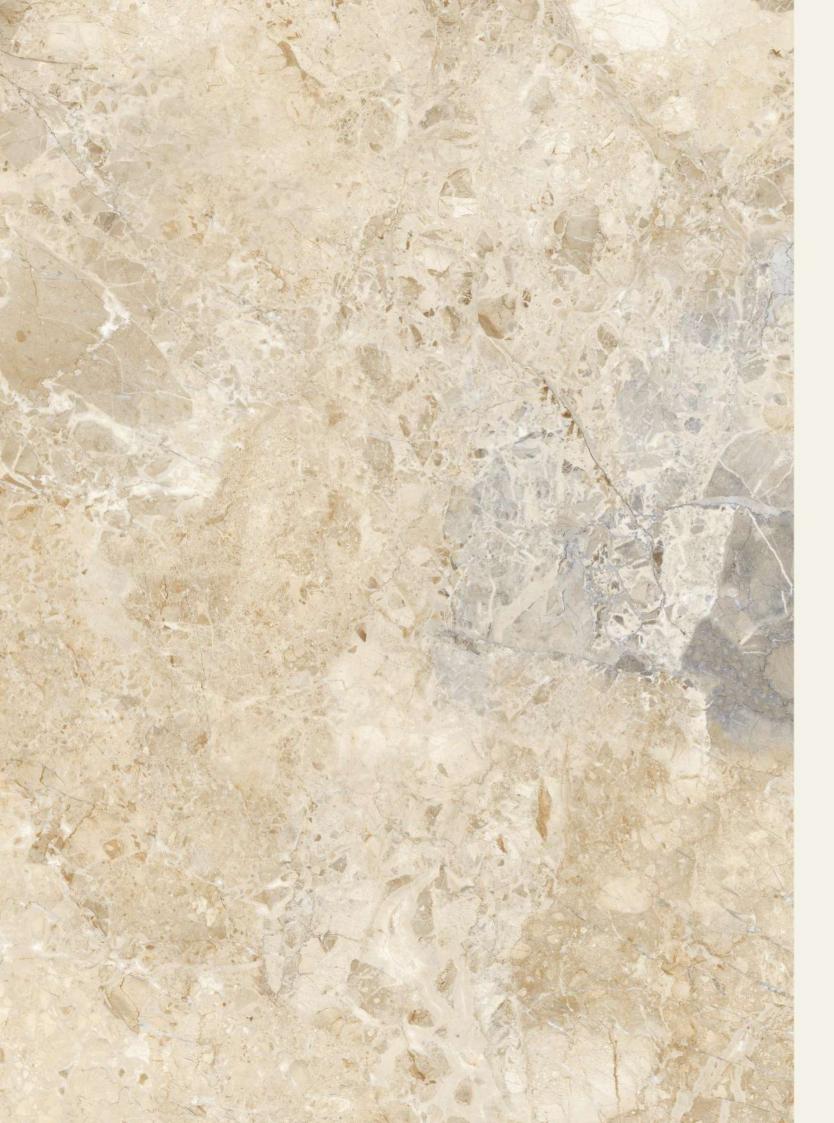
RANDOM



COLOR VARIATION







### BLUE BRECCIA

CRYSTAL GLOSS SURFACE



BEIGE BODY COLOR

SLAB SIZE 1200X1800 MM

15 MM THICKNESS

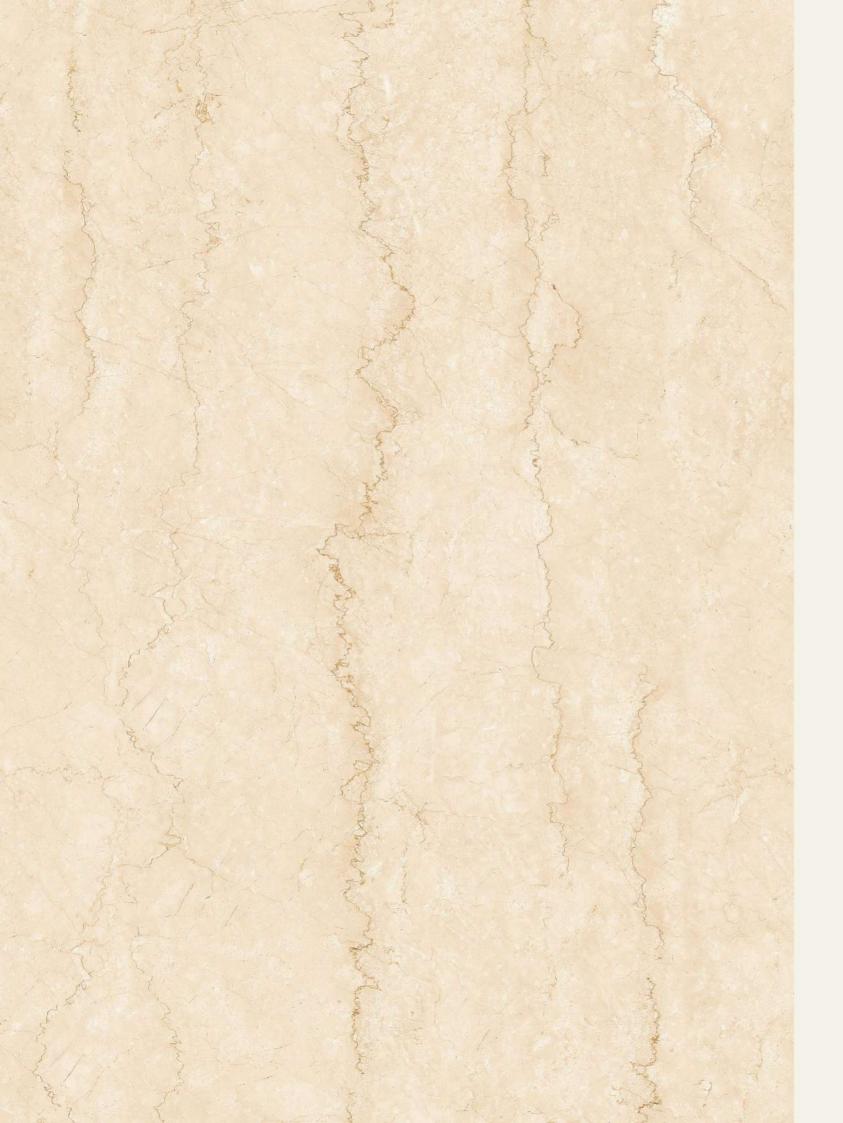
RANDOM PATTERN DESIGN \_3\_

RANDOM



V3 COLOR VARIATION





#### BOTTOCHINO LARGE

CRYSTAL GLOSS / FEEL SURFACE





BEIGE BODY COLOR

SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN



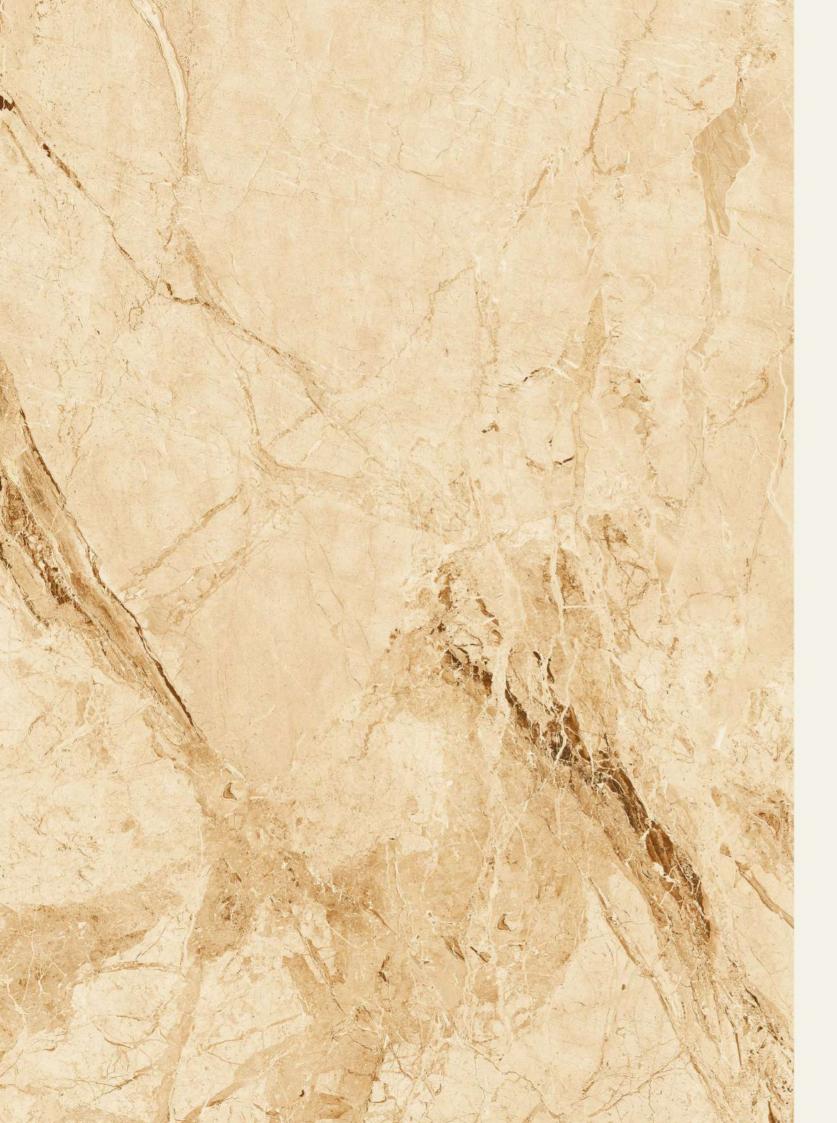
RANDOM



COLOR VARIATION







#### BRECCIA AURORA

CRYSTAL GLOSS SURFACE





BEIGE BODY COLOR

SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN

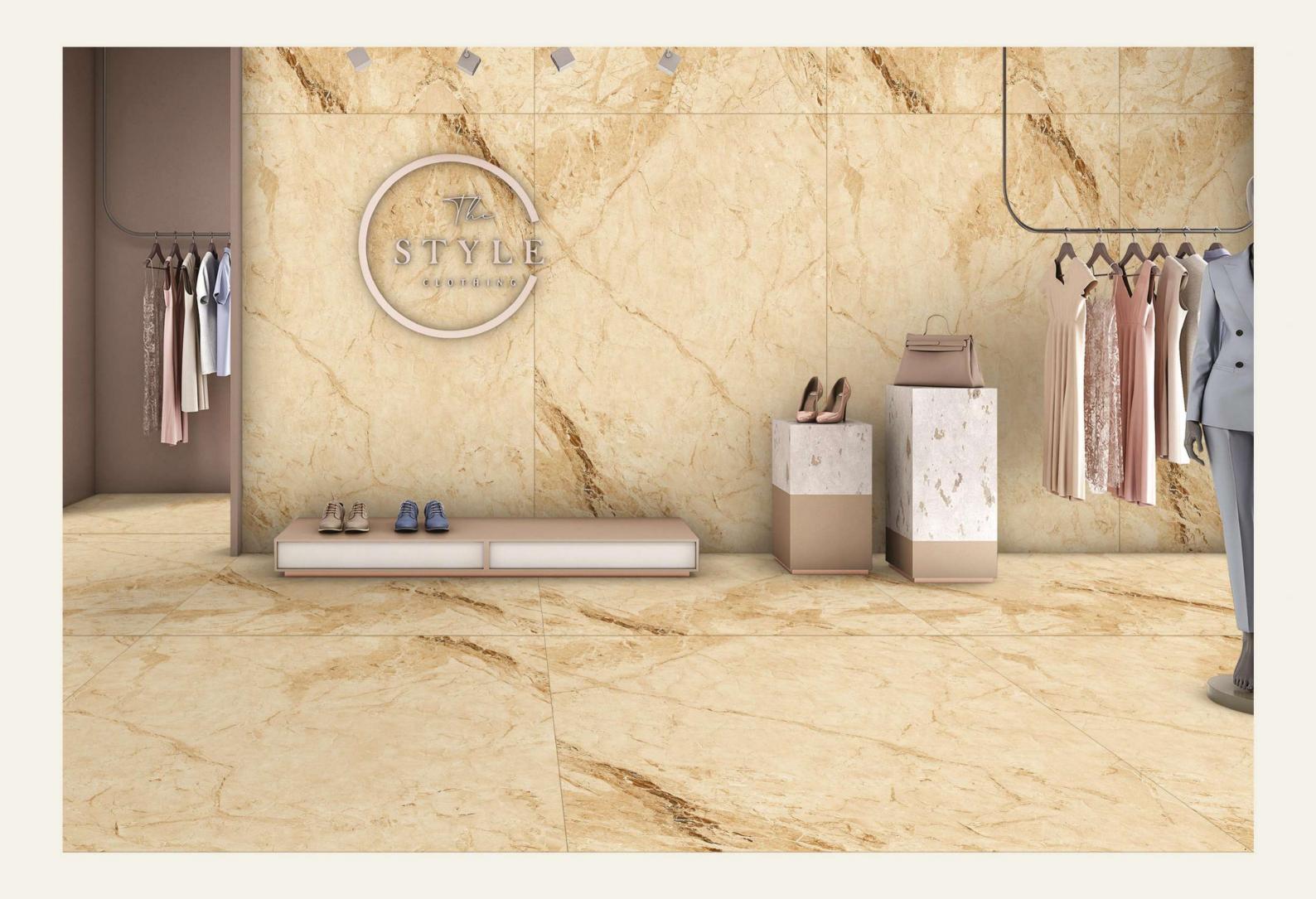


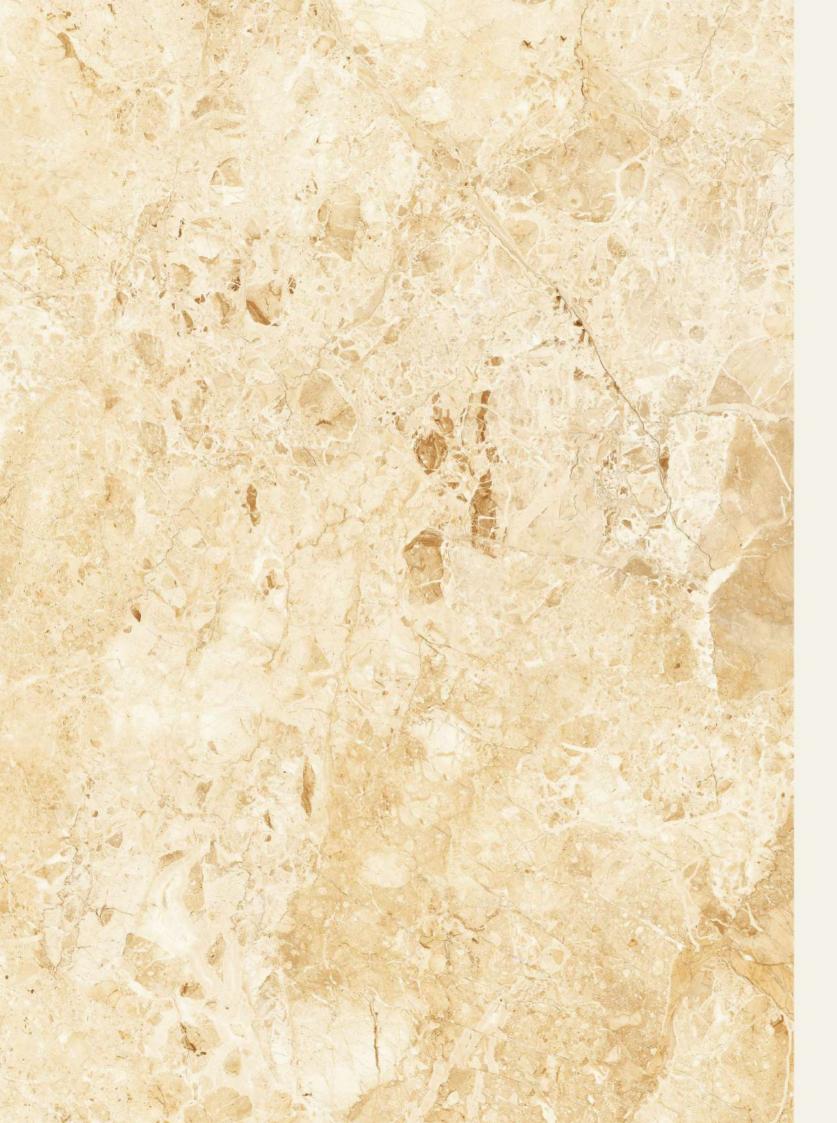
RANDOM



V3 COLOR VARIATION







### BRECCIA BEIGE

CRYSTAL GLOSS SURFACE





BEIGE BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN



RANDOM



COLOR VARIATION







### BRECCIA IVORY

CRYSTAL GLOSS / ITALIAN SURFACE





BEIGE BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



ENDLESS PATTERN DESIGN



RANDOM



COLOR VARIATION







#### ESPERANZA BROWN

CRYSTAL GLOSS SURFACE





BEIGE BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



ENDLESS PATTERN DESIGN



RANDOM



V2 COLOR VARIATION







#### IMPERIAL LIGHT

CRYSTAL GLOSS SURFACE





BEIGE BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN



RANDOM



COLOR VARIATION





## MARFIL FAB

CRYSTAL GLOSS / FEEL SURFACE





BEIGE BODY COLOR

SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN

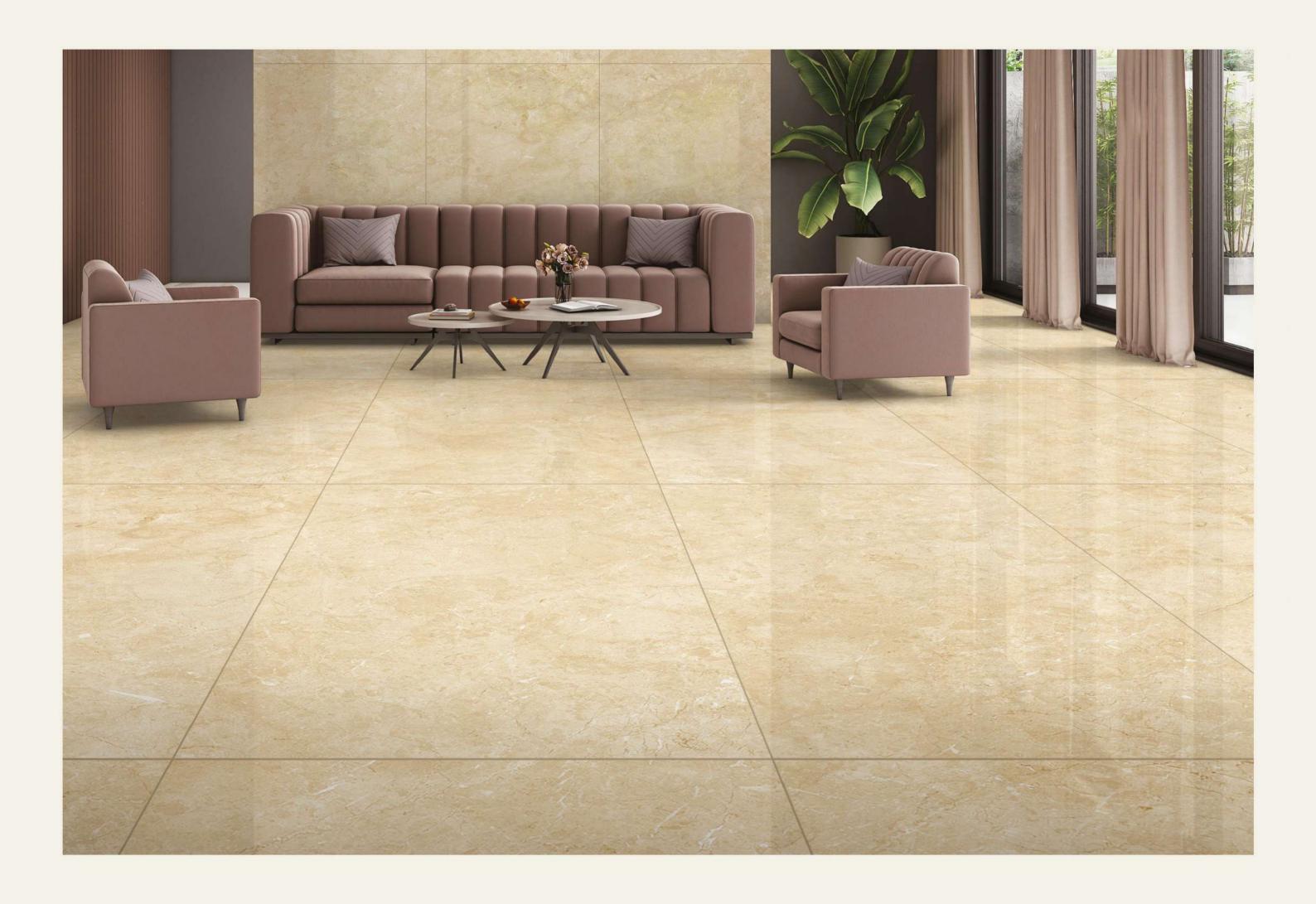


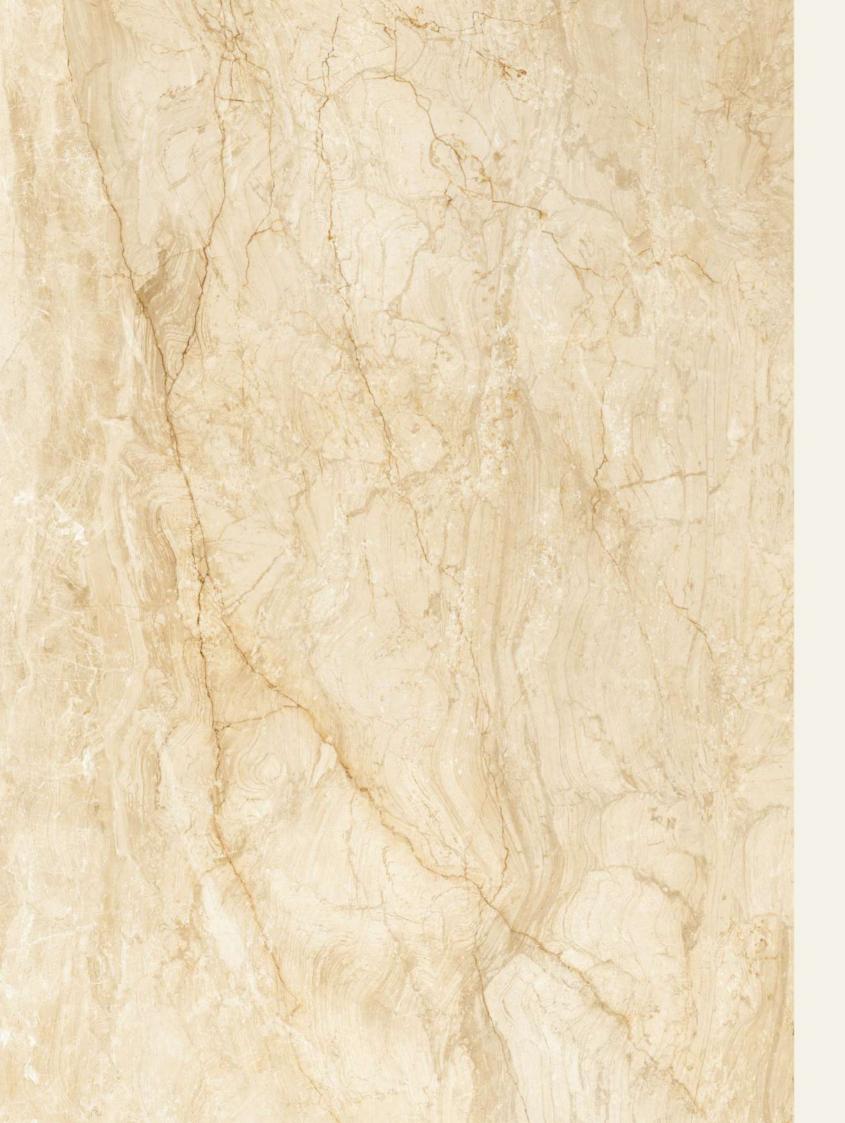
RANDOM

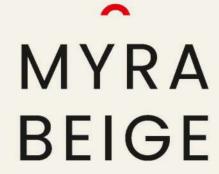


COLOR VARIATION









CRYSTAL GLOSS SURFACE





BEIGE BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN



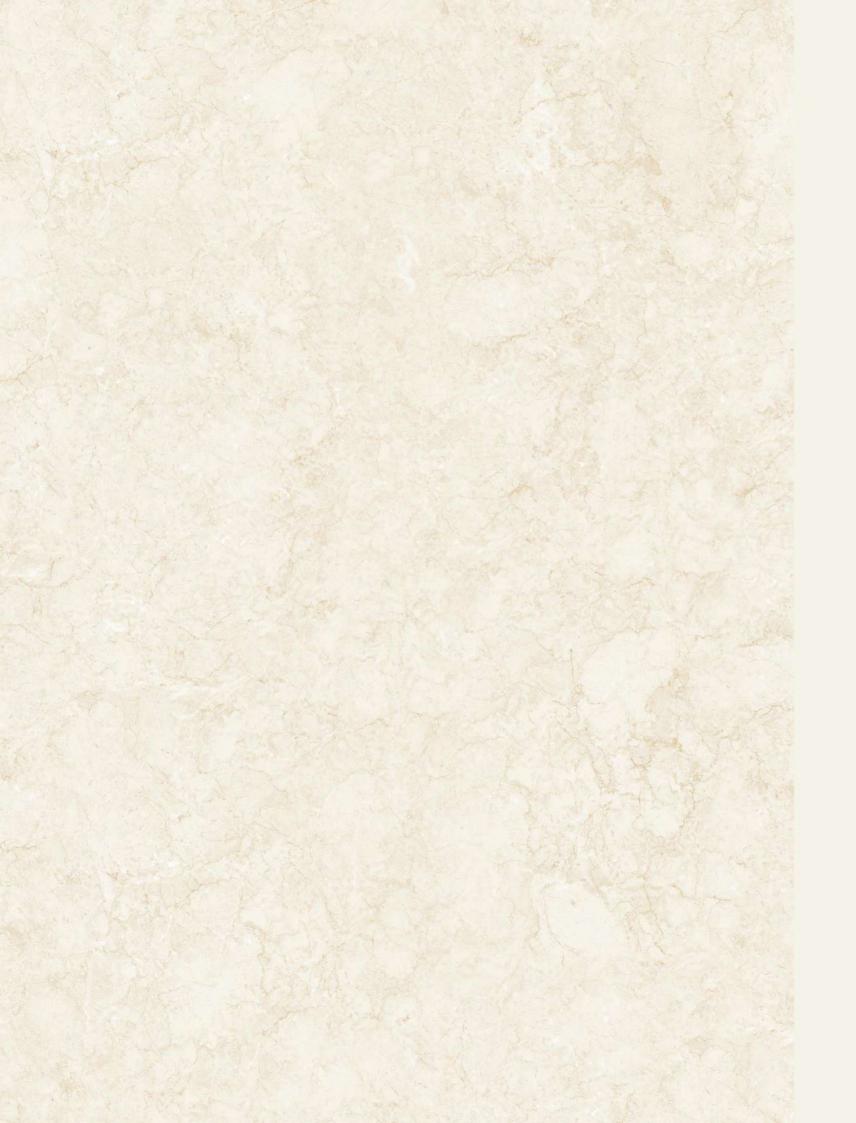
RANDOM



COLOR VARIATION

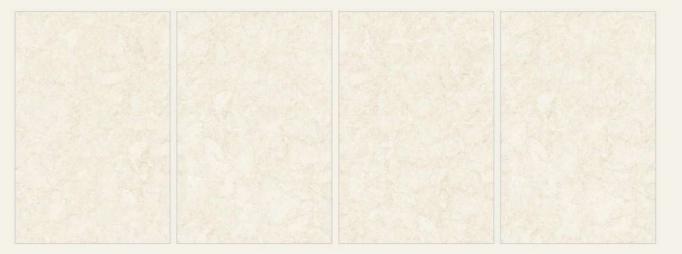






### NATURAL CREMA

CRYSTAL GLOSS SURFACE





BEIGE BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN

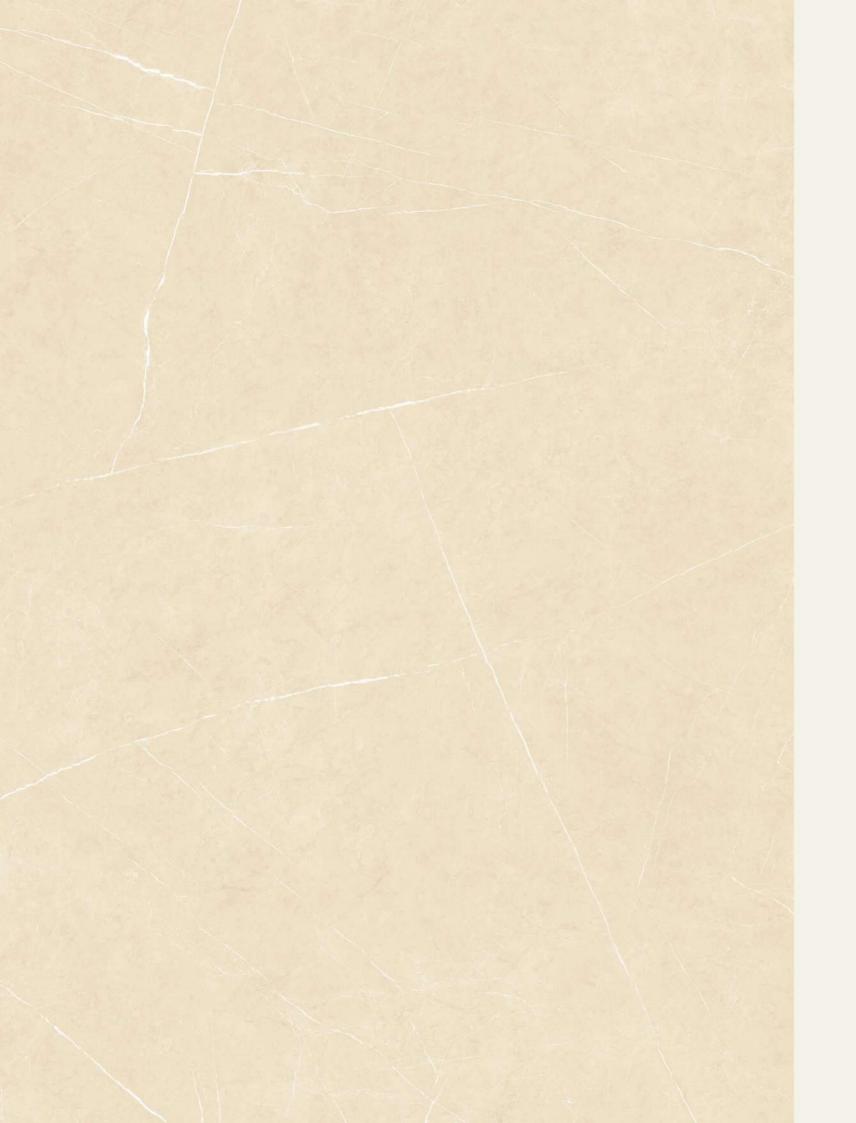


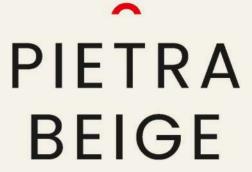
RANDOM



V2 COLOR VARIATION







CRYSTAL GLOSS / FEEL SURFACE





BEIGE BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN



RANDOM



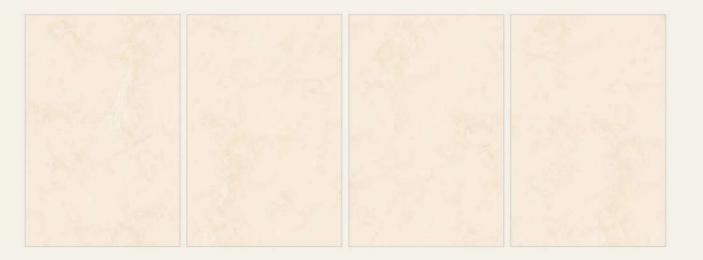
COLOR VARIATION







CRYSTAL GLOSS SURFACE





BEIGE BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN



RANDOM



V2 COLOR VARIATION







## REGAL BEIGE

CRYSTAL GLOSS SURFACE





BEIGE BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN



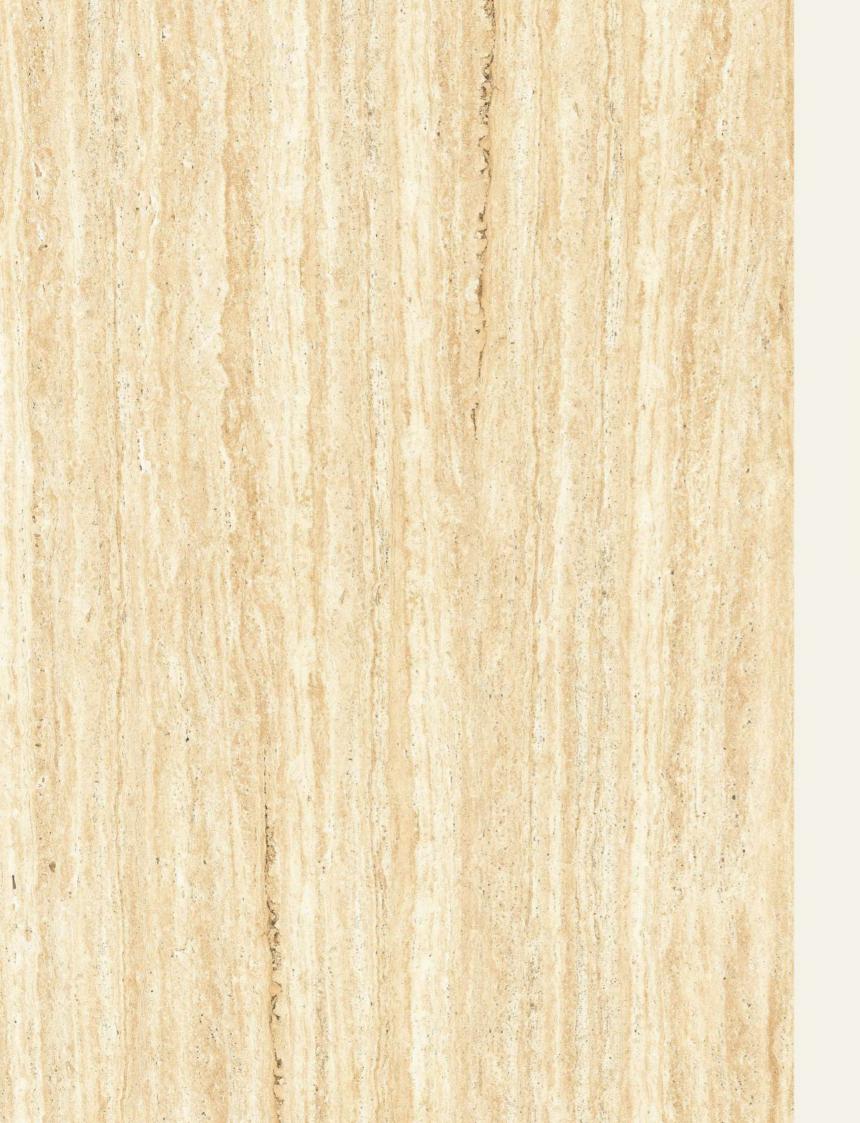
RANDOM



COLOR VARIATION







#### ROYAL TRAVERTINO

CRYSTAL GLOSS SURFACE





BEIGE BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN

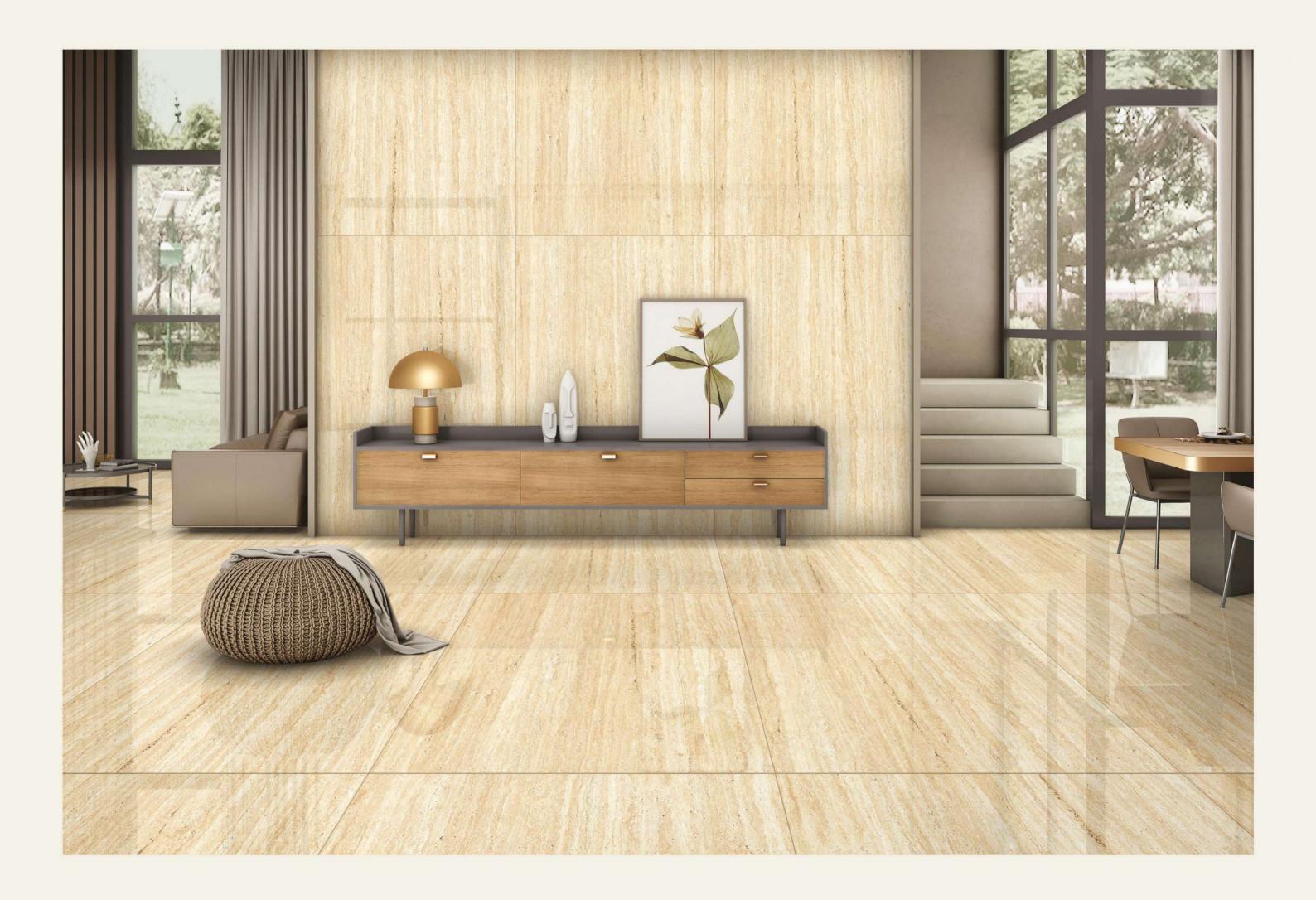


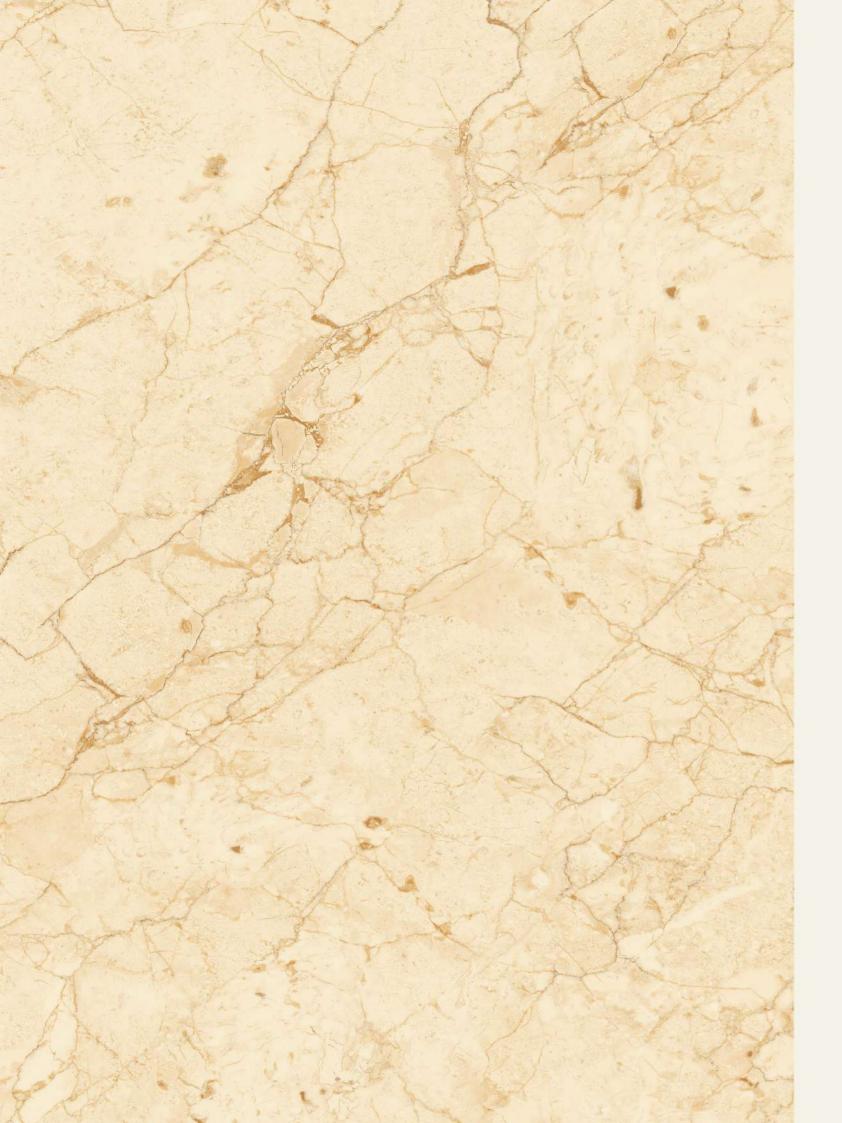
RANDOM



COLOR VARIATION







## ROZALIA GOLD

SPARKLE SURFACE





BEIGE BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN

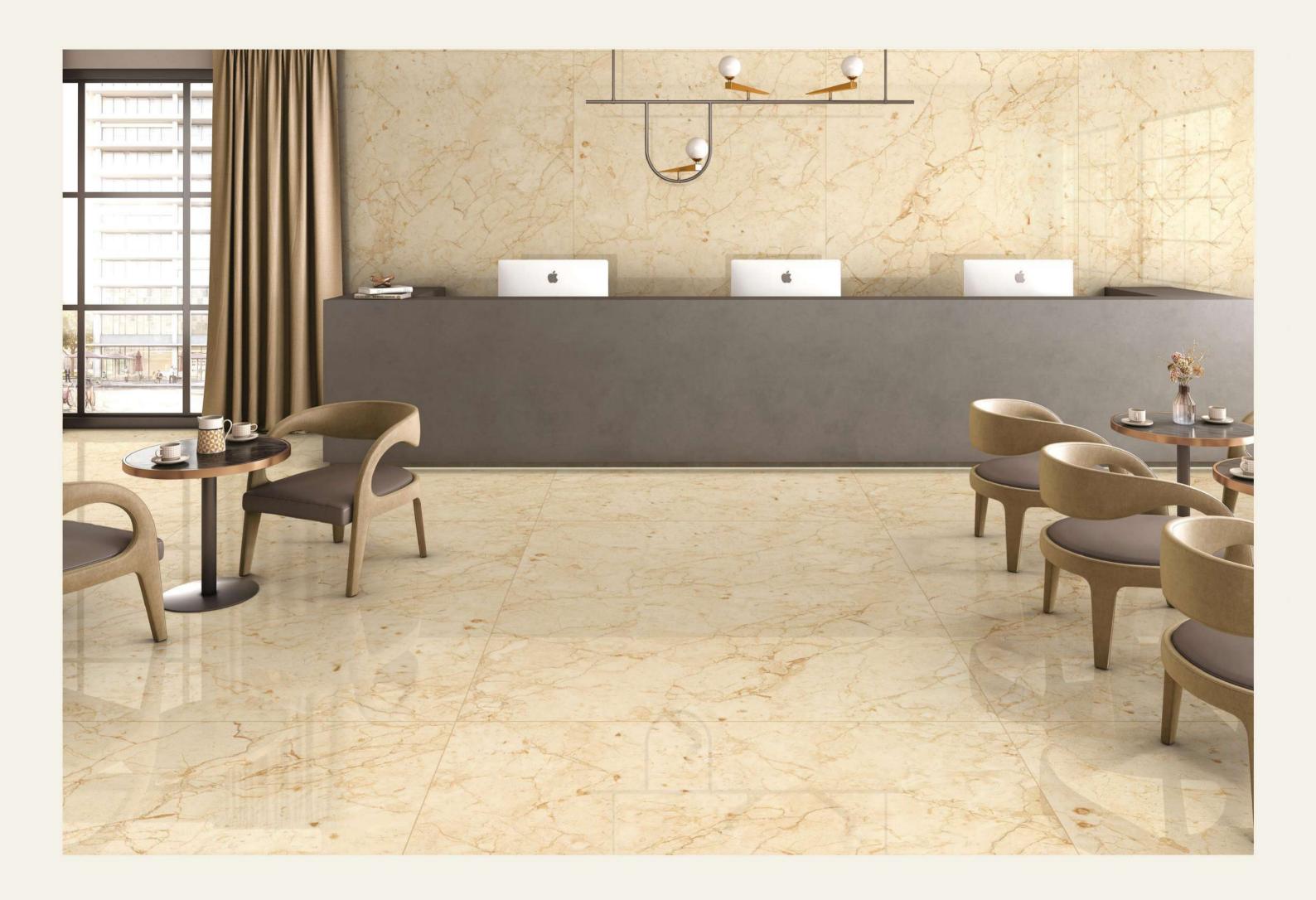


RANDOM



COLOR VARIATION







# TEXAS

CRYSTAL GLOSS SURFACE





BEIGE BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN

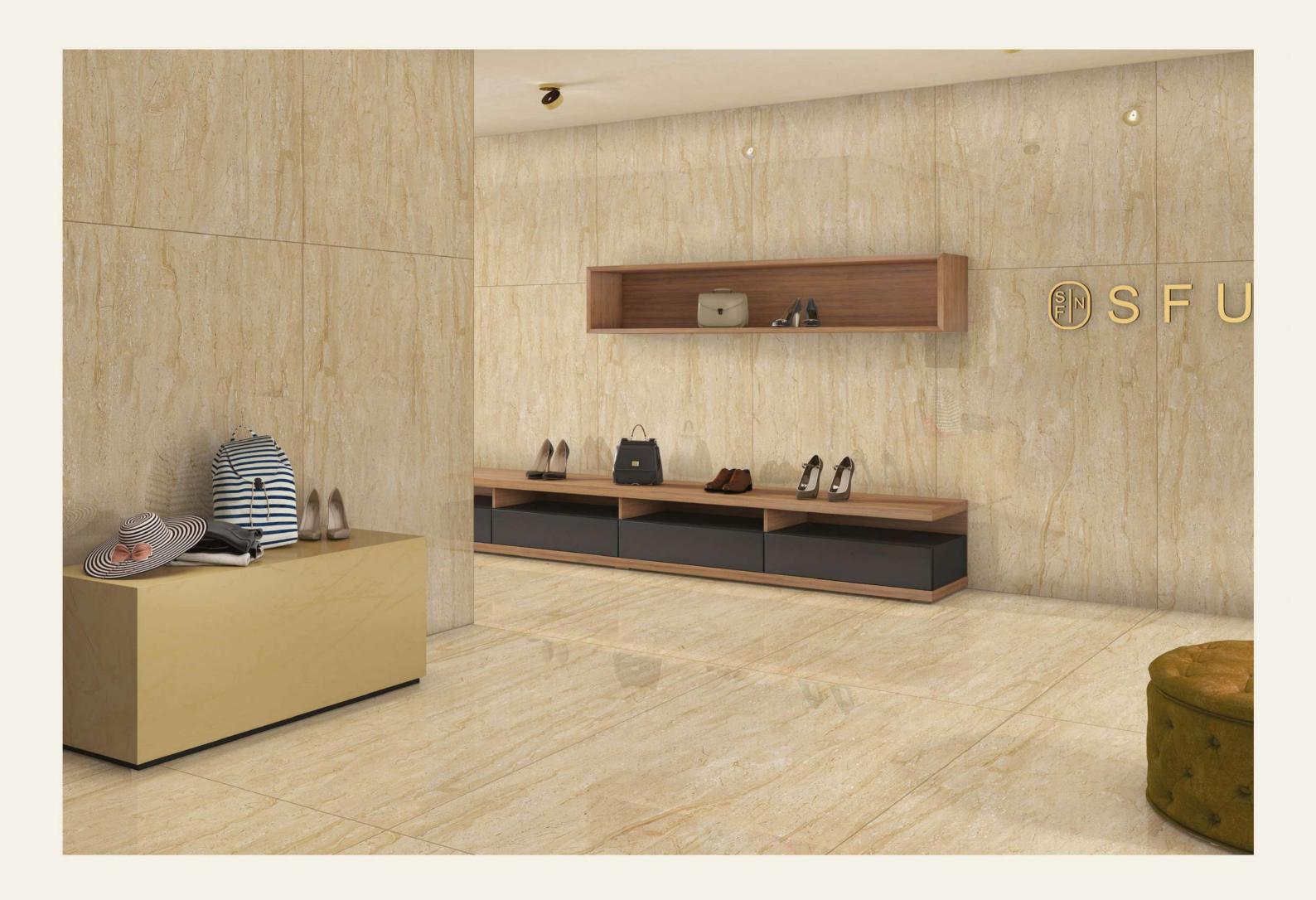


RANDOM



COLOR VARIATION







#### TITANIUM TRAVERTINO

CRYSTAL GLOSS SURFACE





BEIGE BODY COLOR

SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN



RANDOM



COLOR VARIATION









**ASACIA** WHITE



**BELLEGIO** 

BIANCO

BIANCO DOLIMITI



**BRECCIA** CAPARIA



**FENDA** HELIX WHITE ONYX



BIANCO DILUCCA



CALACATTA WHITE



MARBLE WHITE



**MICHELANO** BIANCO



ONLX **PEARL** 



ONYX WHITE



ORO BIANCO



**PACIFIC** OCEAN



STATUARIO **JORDAN** 



STATUARIO LUCIDATO



STATUARIO PEARL



STATUARIO SPIDER





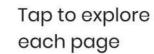


UNIQUE BIANCO



MOON







Tap again on design name to return to the index page

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#### ASACIA WHITE

CRYSTAL GLOSS / FEEL SURFACE





WHITE BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



ENDLESS PATTERN DESIGN



RANDOM



V3 COLOR VARIATION







## BELLEGIO BIANCO

CRYSTAL GLOSS SURFACE



WHITE BODY COLOR

SLAB SIZE 1200X1800 MM

15 MM THICKNESS



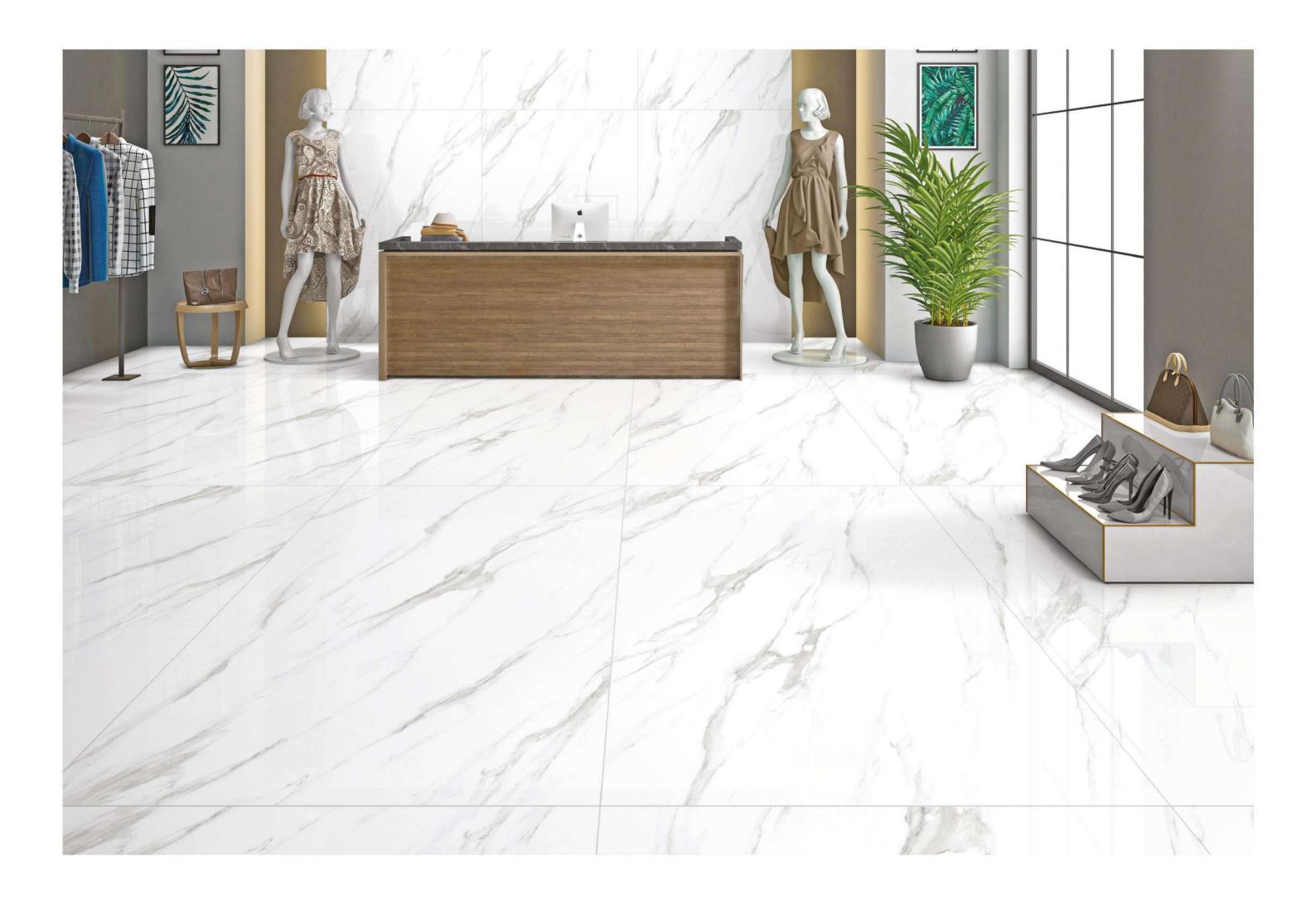
RANDOM PATTERN DESIGN



RANDOM



V2 COLOR VARIATION





#### BIANCO DI LUCCA

CRYSTAL GLOSS / ITALIAN SURFACE





WHITE BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN



RANDOM



V2 COLOR VARIATION







CRYSTAL GLOSS / FEEL SURFACE



	ļ	
_		

WHITE BODY COLOR

SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN



RANDOM



V2 COLOR VARIATION







#### BRECCIA CAPARIA

CRYSTAL GLOSS SURFACE





WHITE BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



ENDLESS PATTERN DESIGN



RANDOM



V3 COLOR VARIATION







#### CALACATTA WHITE

CRYSTAL GLOSS SURFACE





WHITE BODY COLOR

SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN

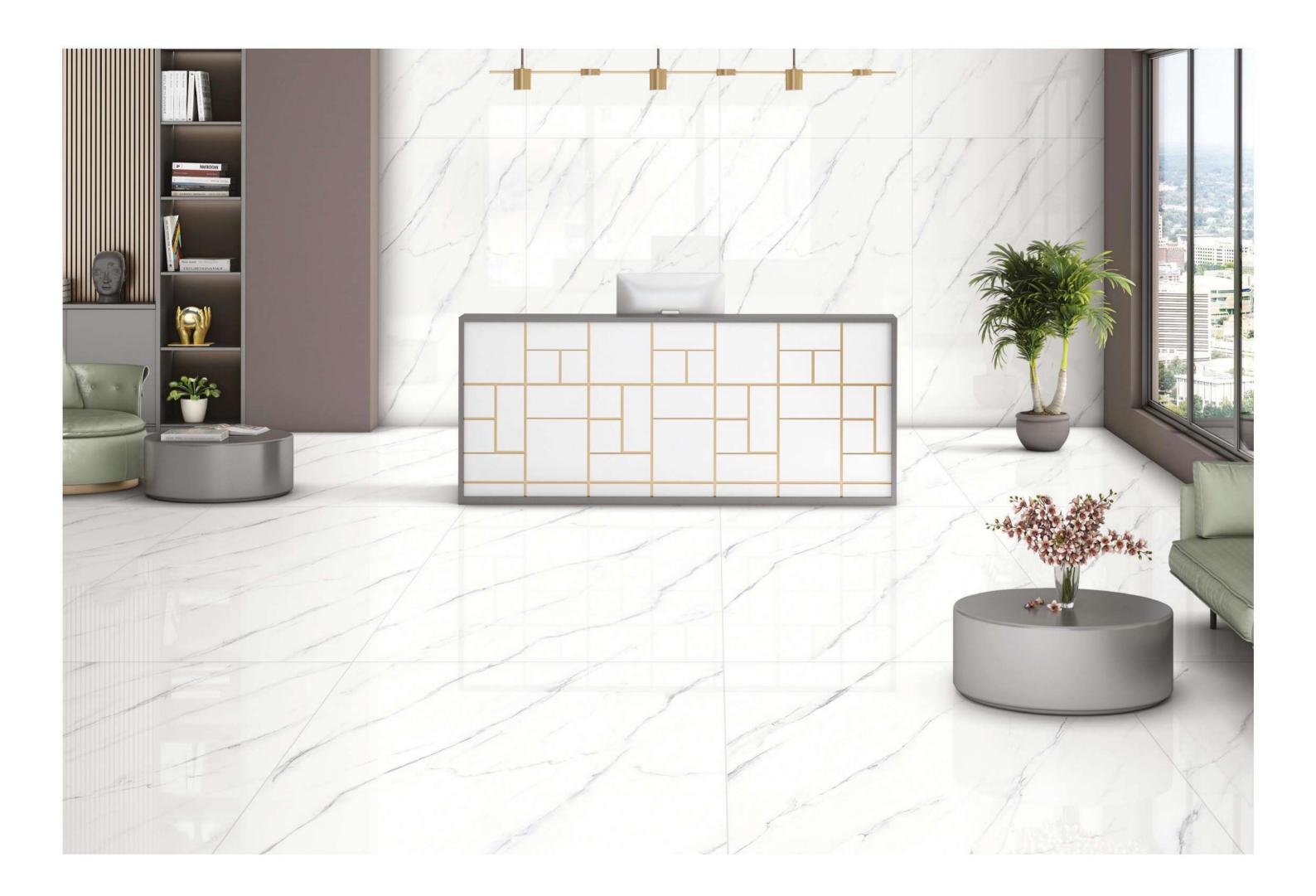


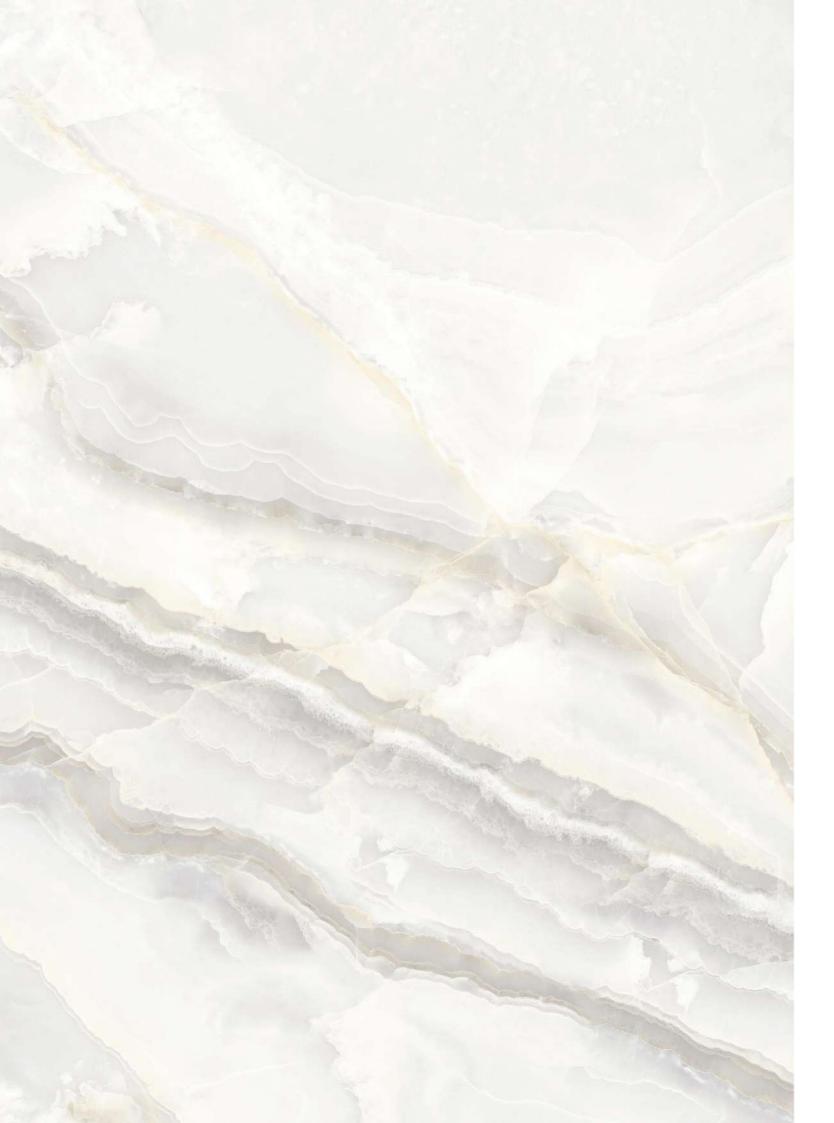
RANDOM



COLOR VARIATION









CRYSTAL GLOSS SURFACE



WHITE BODY COLOR

SLAB SIZE

1200X1800 MM

15 MM THICKNESS

ENDLESS PATTERN DESIGN



RANDOM



V2 COLOR VARIATION









CRYSTAL GLOSS SURFACE





WHITE BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



ENDLESS PATTERN DESIGN

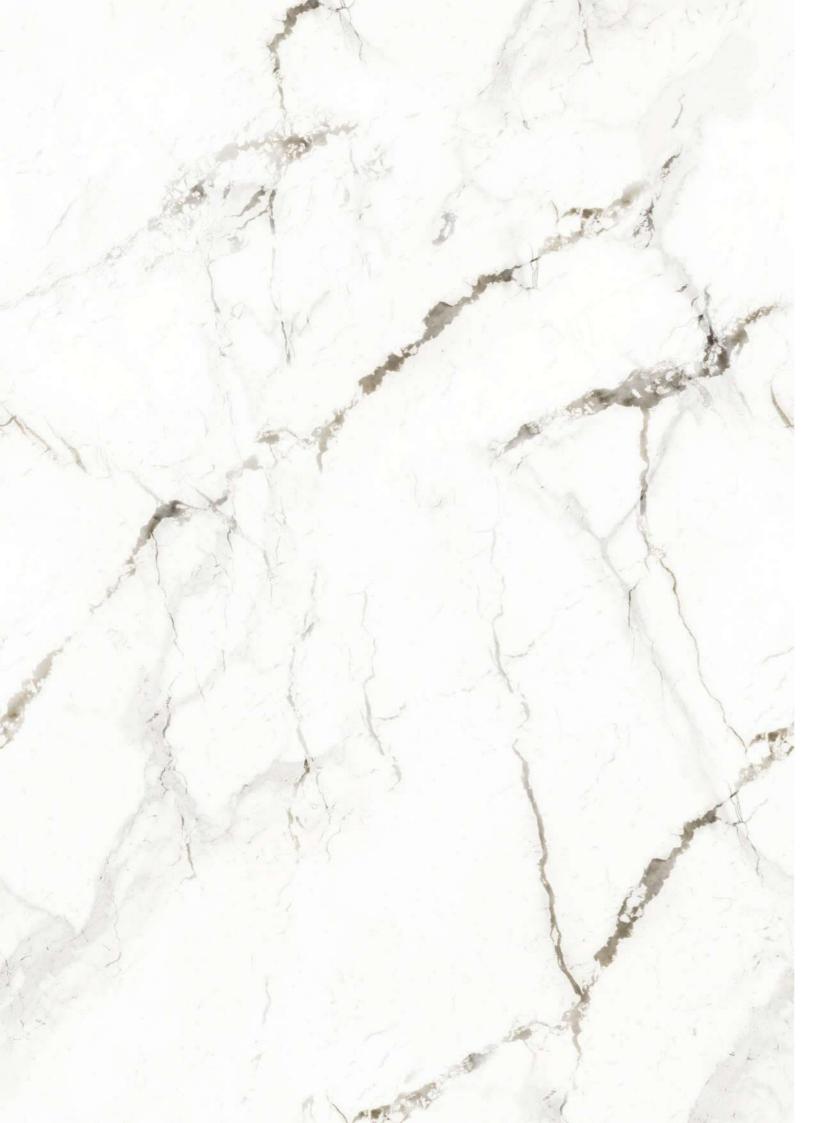


RANDOM



V2 COLOR VARIATION





### MARBLE WHITE

CRYSTAL GLOSS SURFACE





WHITE BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



ENDLESS PATTERN DESIGN



RANDOM



V2 COLOR VARIATION







# MICHELANO BIANCO

CRYSTAL GLOSS / FEEL SURFACE





WHITE BODY COLOR

SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN

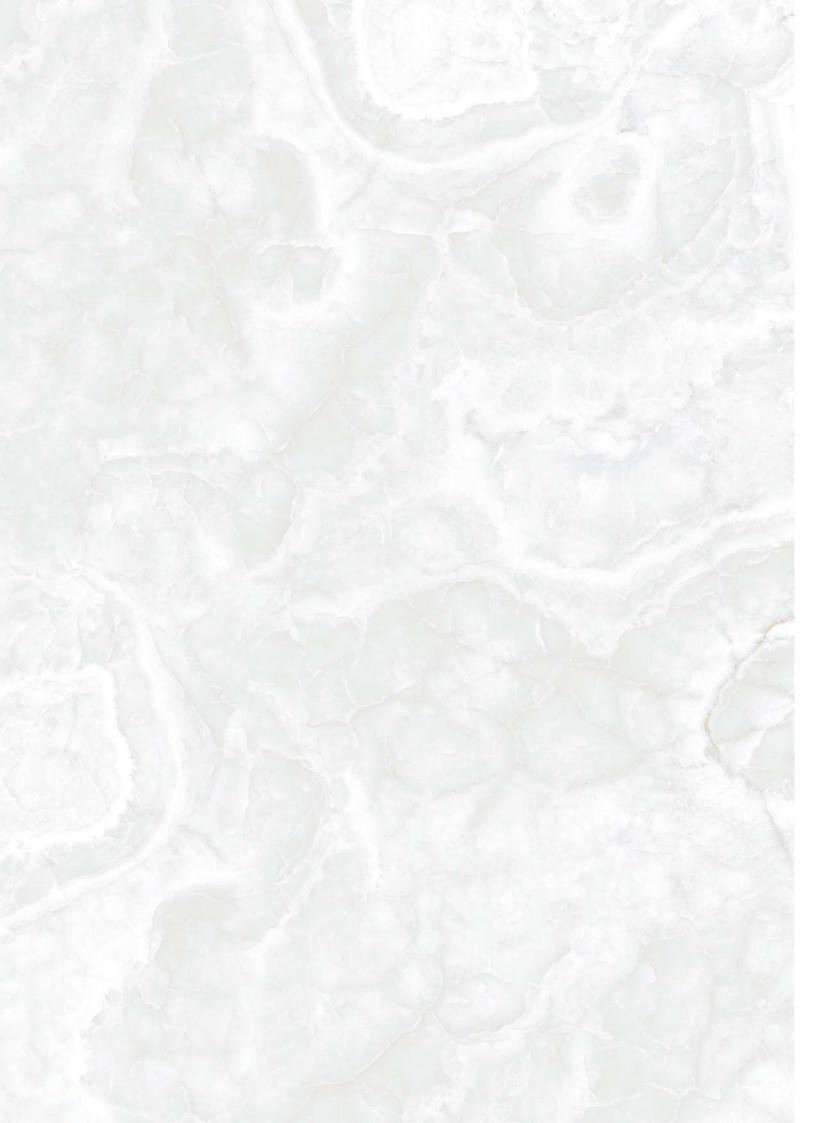


RANDOM



COLOR VARIATION





# ONYX PEARL

CRYSTAL GLOSS SURFACE



WHITE BODY COLOR

SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN



RANDOM



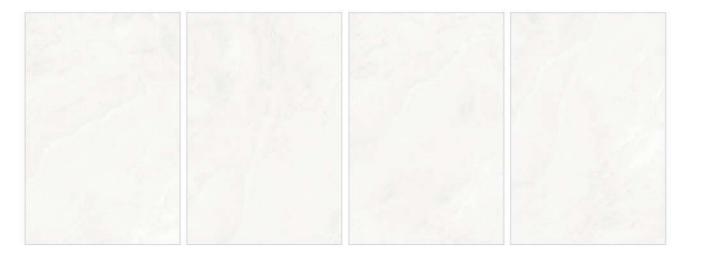
V2 COLOR VARIATION







CRYSTAL GLOSS SURFACE





WHITE BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN



RANDOM



V2 COLOR VARIATION







# ORO BIANCO

CRYSTAL GLOSS SURFACE



WHITE BODY COLOR

SLAB SIZE 1200X1800 MM



15 MM THICKNESS



ENDLESS PATTERN DESIGN



RANDOM



V2 COLOR VARIATION







# PACIFIC OCEAN

CRYSTAL GLOSS / FEEL SURFACE





WHITE BODY COLOR

SLAB SIZE

1200X1800 MM



15 MM THICKNESS

RANDOM PATTERN DESIGN



RANDOM



COLOR VARIATION







### STATUARIO JORDAN

CRYSTAL GLOSS SURFACE





WHITE BODY COLOR

SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN



RANDOM



COLOR VARIATION







### STATUARIO LUCIDATO

CRYSTAL GLOSS / FEEL SURFACE



WHITE BODY COLOR

SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN

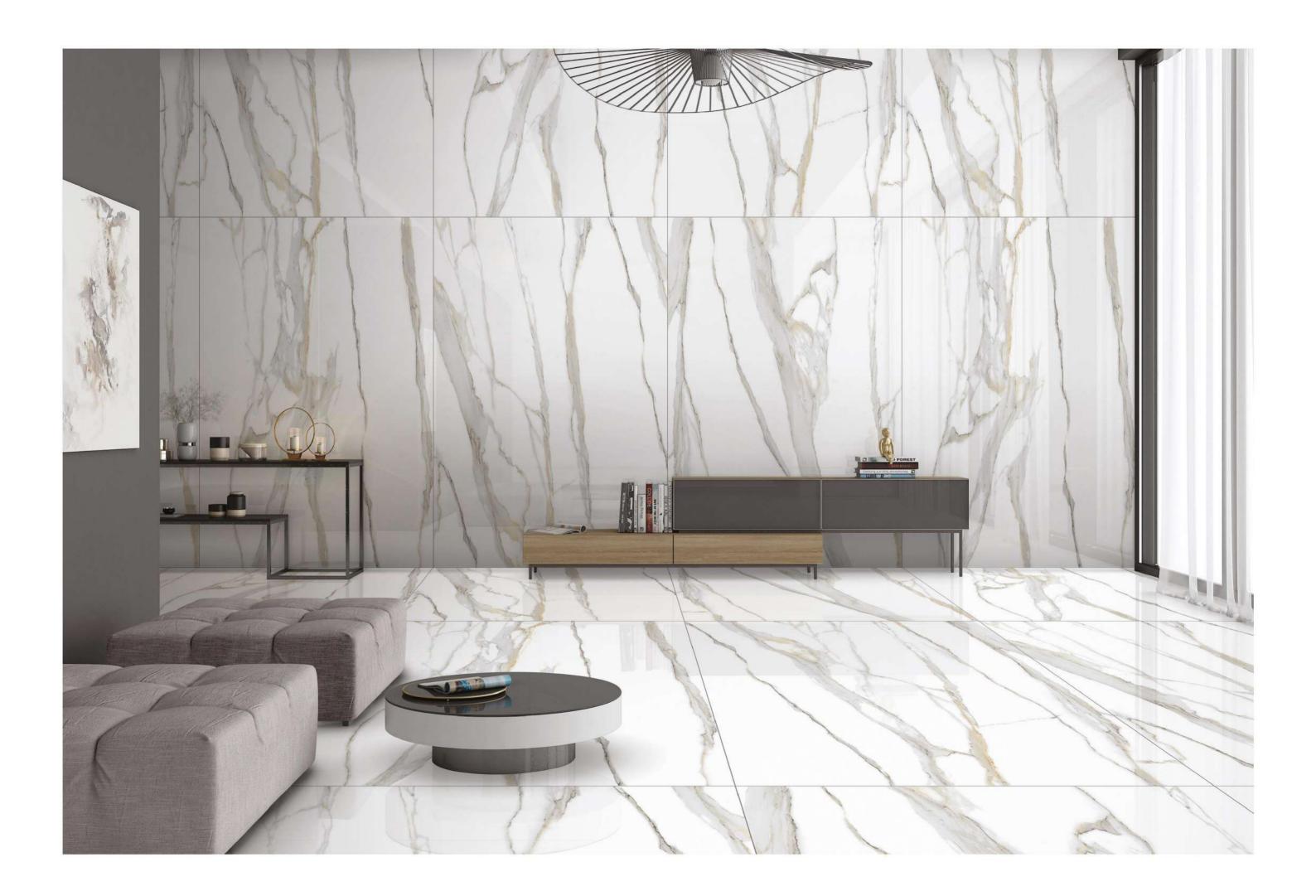


RANDOM



COLOR VARIATION







## STATUARIO PEARL

CRYSTAL GLOSS SURFACE





WHITE BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN



RANDOM



V2 COLOR VARIATION





### STATUARIO SPIDER

CRYSTAL GLOSS SURFACE





WHITE BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN



RANDOM



COLOR VARIATION





SU	P	Ε	R
Wŀ	41	T	E

CRYSTAL GLOSS / MATT SURFACE

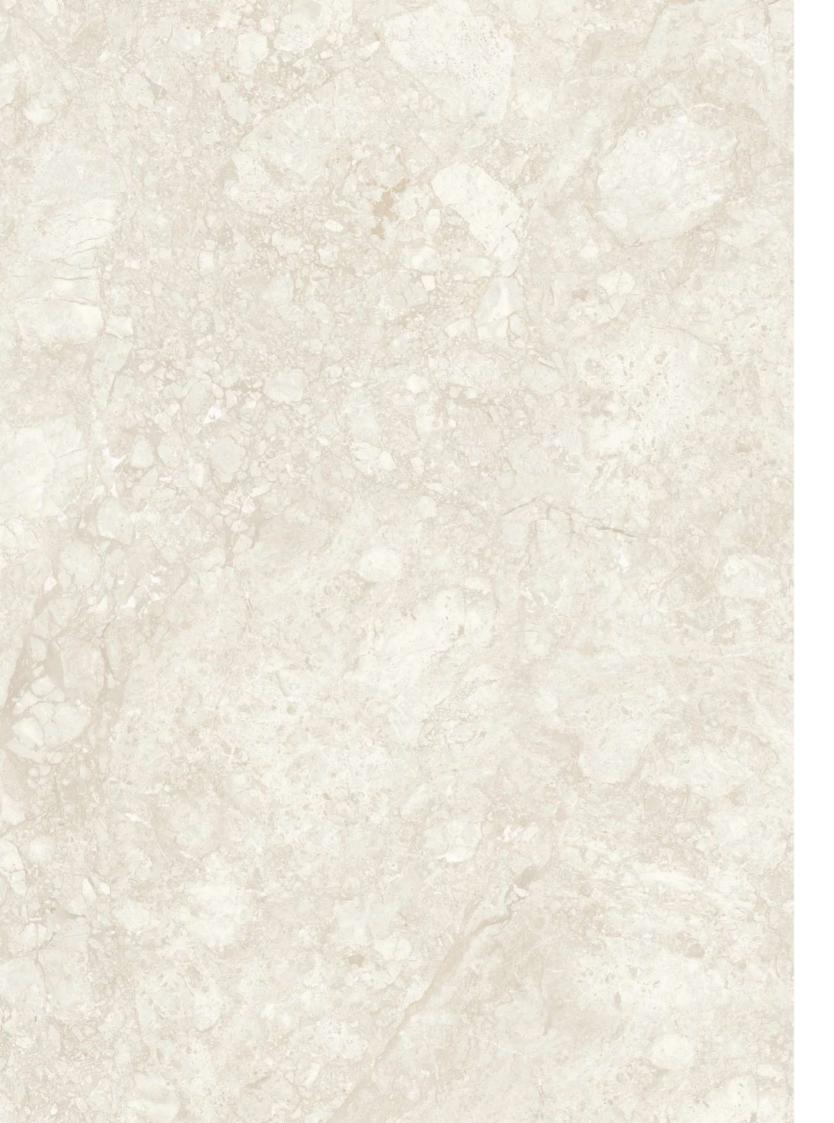
WHITE	15 MM		
BODY COLOR	THICKNESS	RANDOM	



ENDLESS PATTERN DESIGN V2 COLOR VARIATION

SLAB SIZE 1200X1800 MM





# UNIQUE BIANCO

CRYSTAL GLOSS SURFACE





WHITE BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN



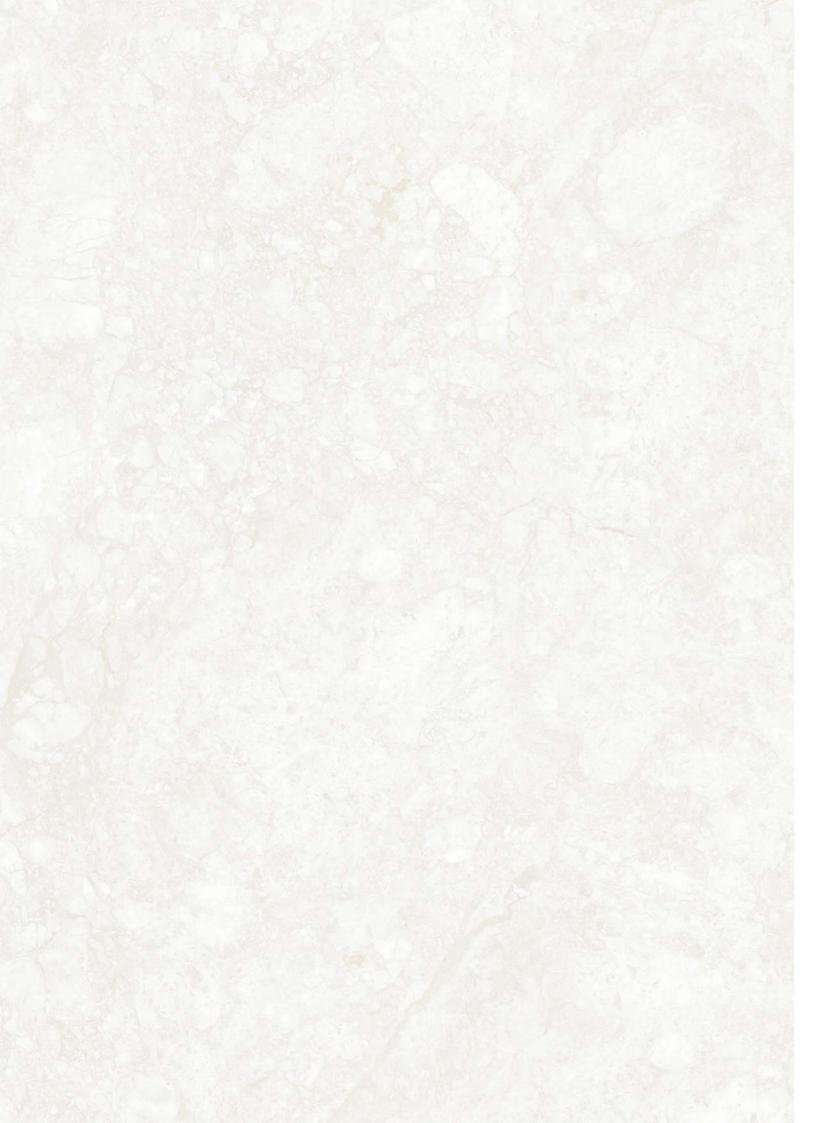
RANDOM



COLOR VARIATION

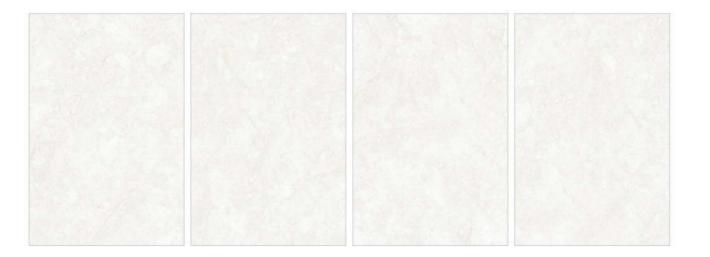








CRYSTAL GLOSS SURFACE





WHITE BODY COLOR

LAB SIZE

SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN



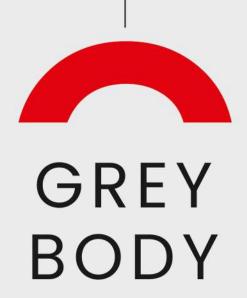
RANDOM



COLOR VARIATION













GREY

PRISTINA DOVE

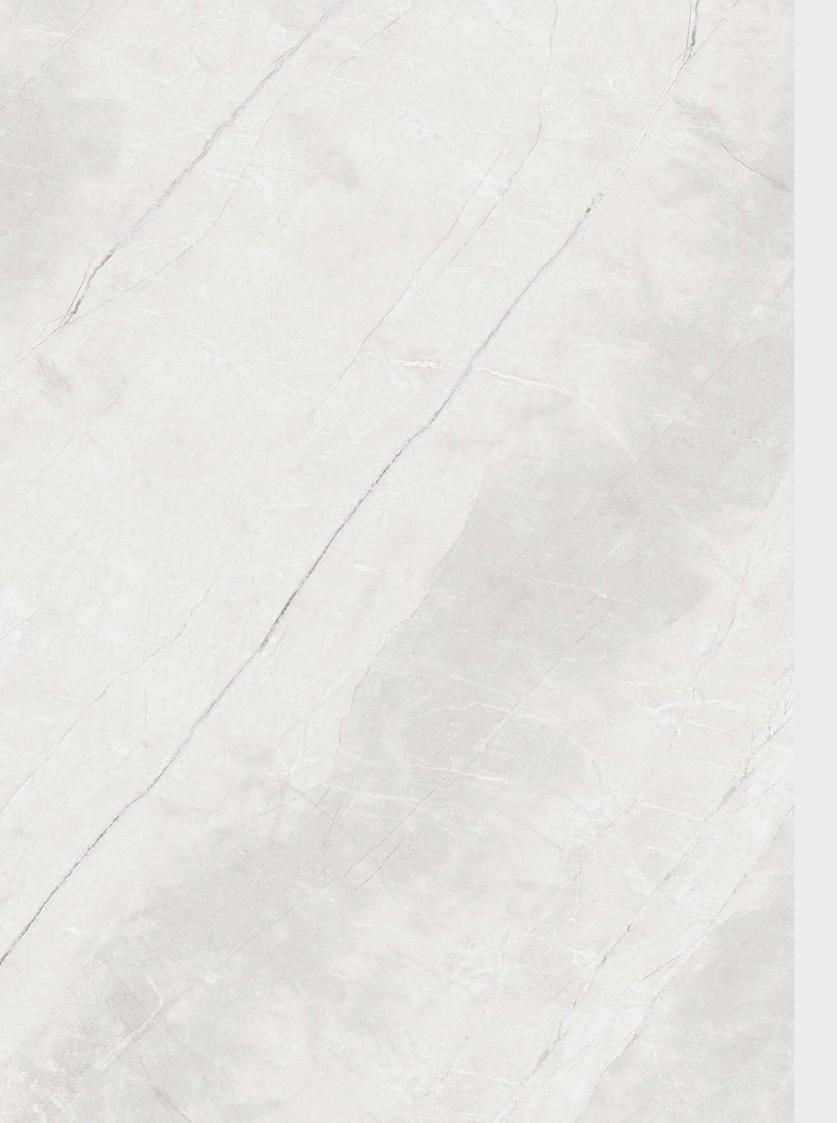




Tap to explore each page



Tap again on design name to return to the index page



## ARMANI GREY

CRYSTAL GLOSS / ITALIAN SURFACE





GREY BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN

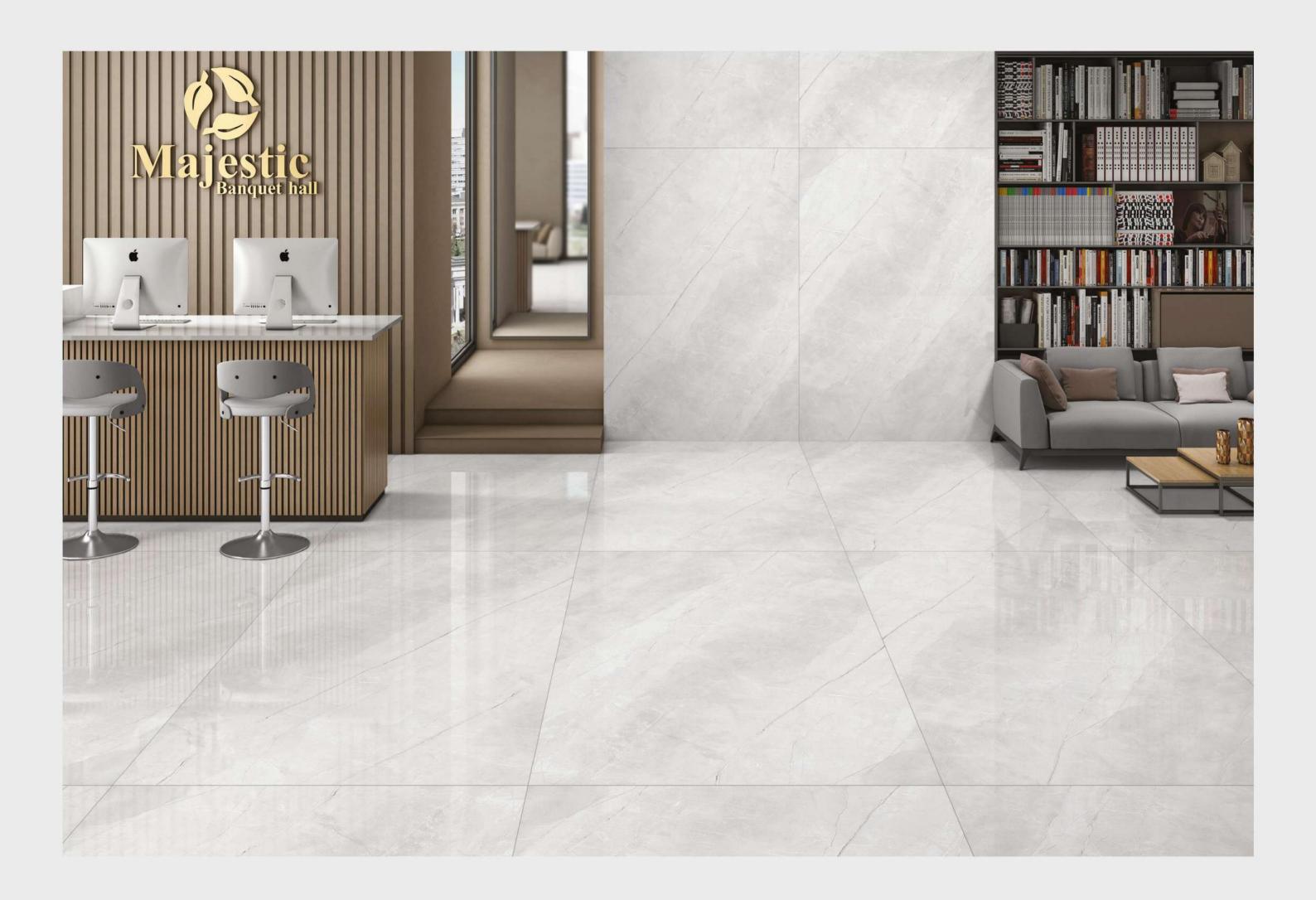


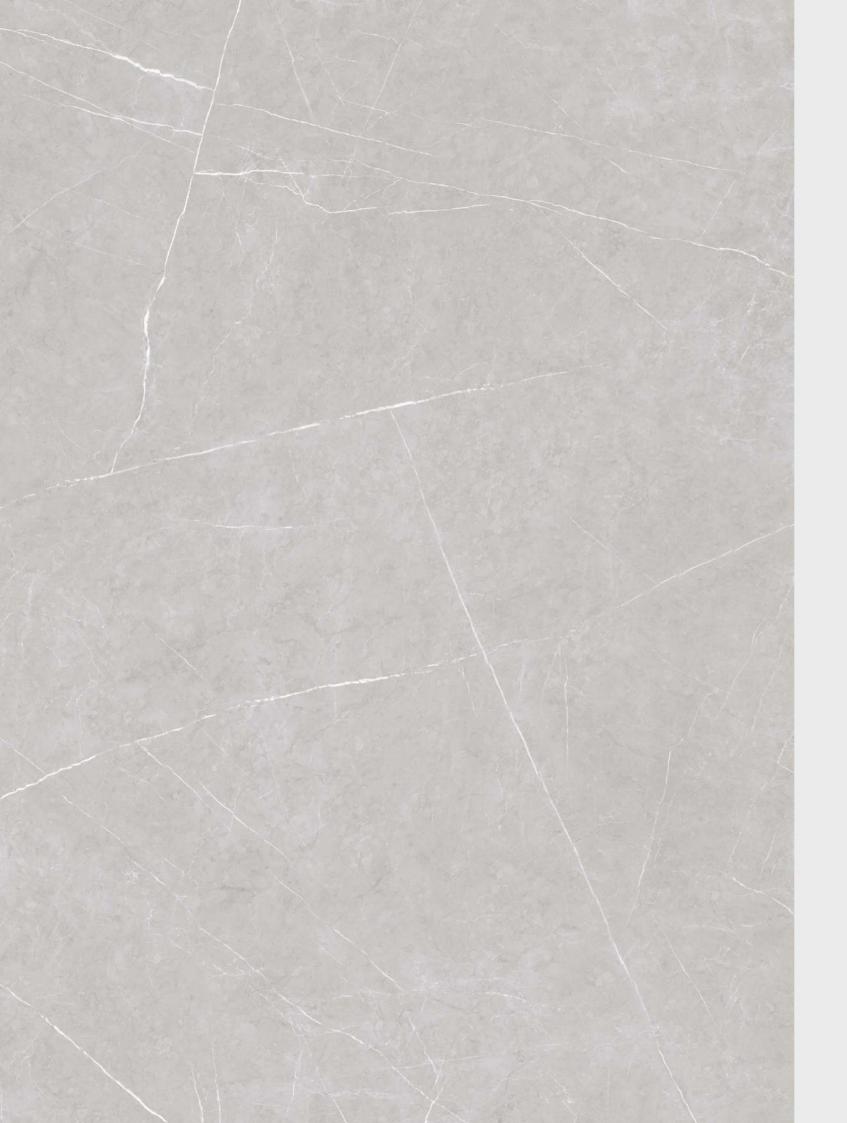
RANDOM



V2 COLOR VARIATION







# PIETRA GREY

CRYSTAL GLOSS / FEEL SURFACE





GREY BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN



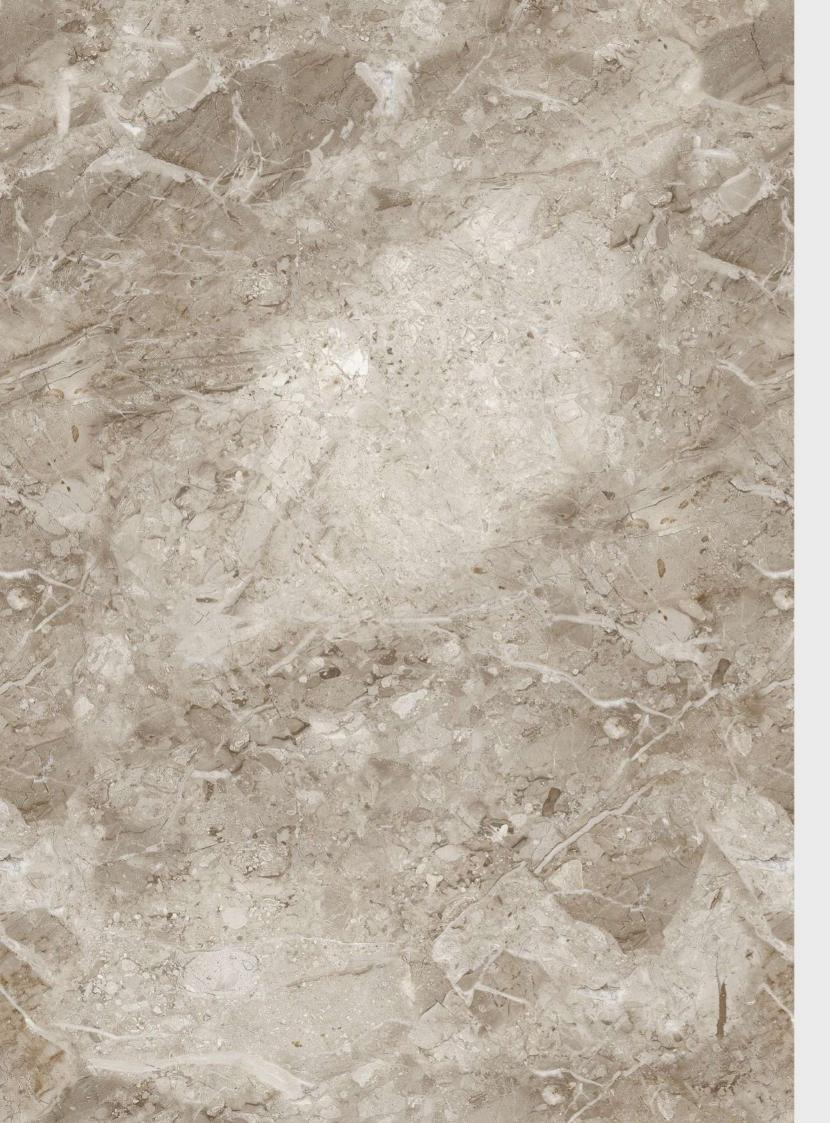
RANDOM



V2 COLOR VARIATION







### PRISTINA DOVE

CRYSTAL GLOSS / ITALIAN SURFACE





GREY BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



ENDLESS PATTERN DESIGN



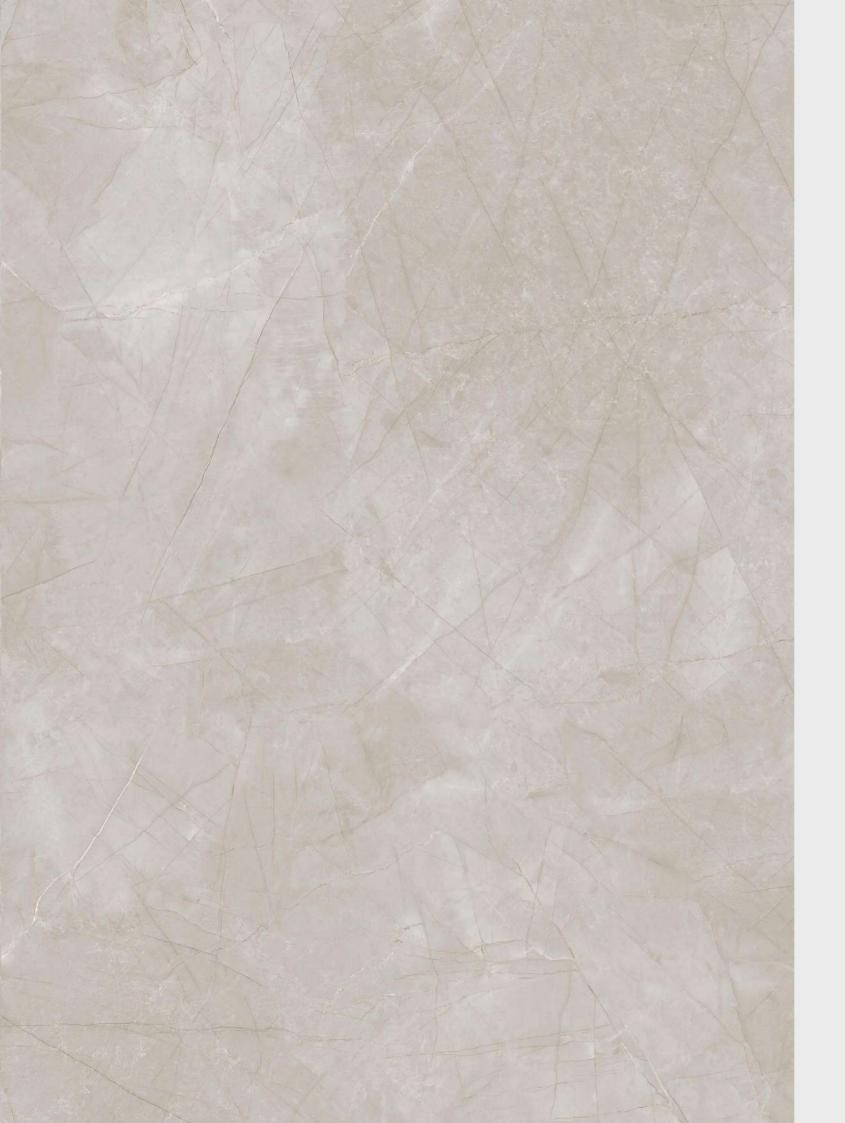
RANDOM



COLOR VARIATION







# SUMMER GREY

CRYSTAL GLOSS / ITALIAN SURFACE





GREY BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN

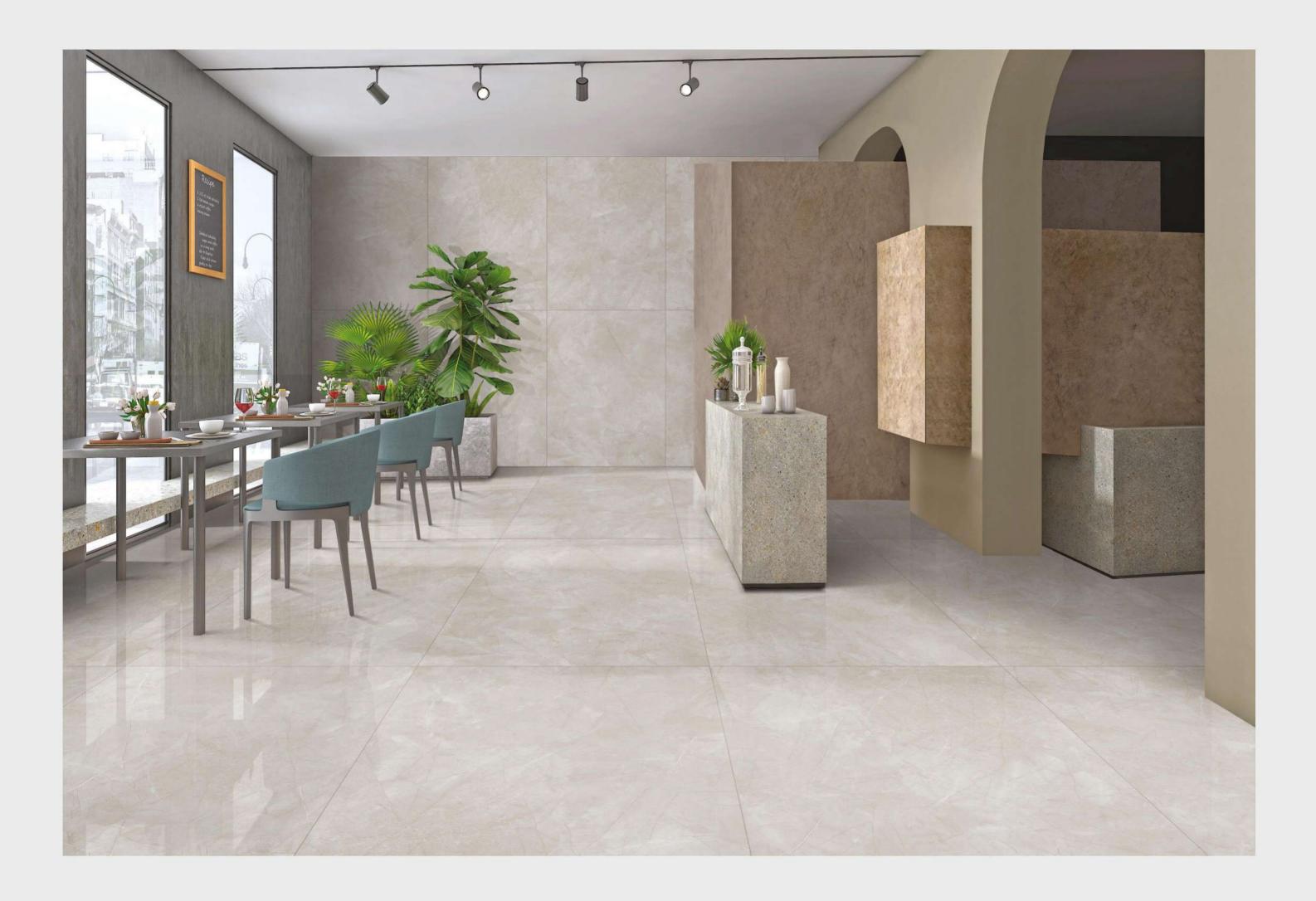


RANDOM



V2 COLOR VARIATION









ATENA NERO



BLACK GOLD



BLUE AZUL



**FOSSIL** DARK



GRANITO NERO



GREAT **EMPERADOR** 



BLACK





Tap to explore each page



Tap again on design name to return to the index page



# ATENA NERO

CRYSTAL GLOSS SURFACE





BLACK BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



ENDLESS PATTERN DESIGN



RANDOM



COLOR VARIATION







# BLACK GOLD

CRYSTAL GLOSS SURFACE











BLACK BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN



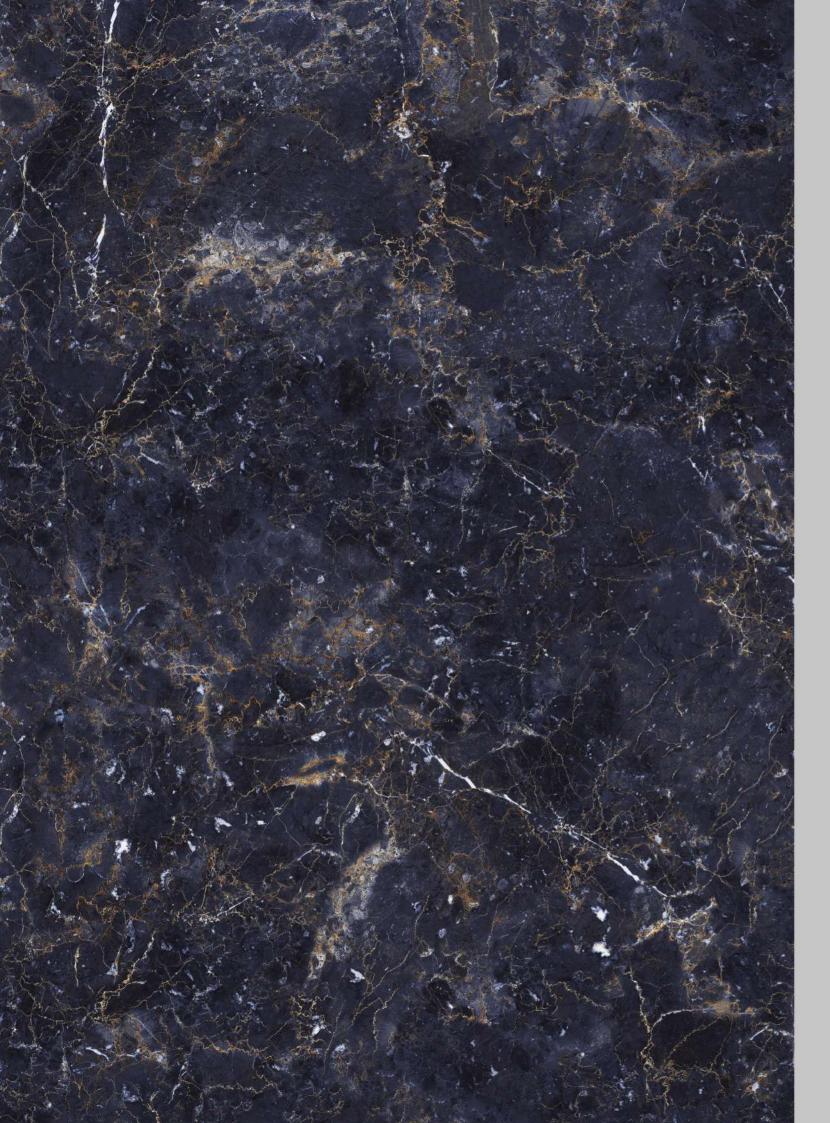
RANDOM



V3 COLOR VARIATION







# BLUE AZUL

CRYSTAL GLOSS SURFACE





BLACK BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN



RANDOM



V3 COLOR VARIATION







# FOSSIL

CRYSTAL GLOSS SURFACE





BLACK BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN



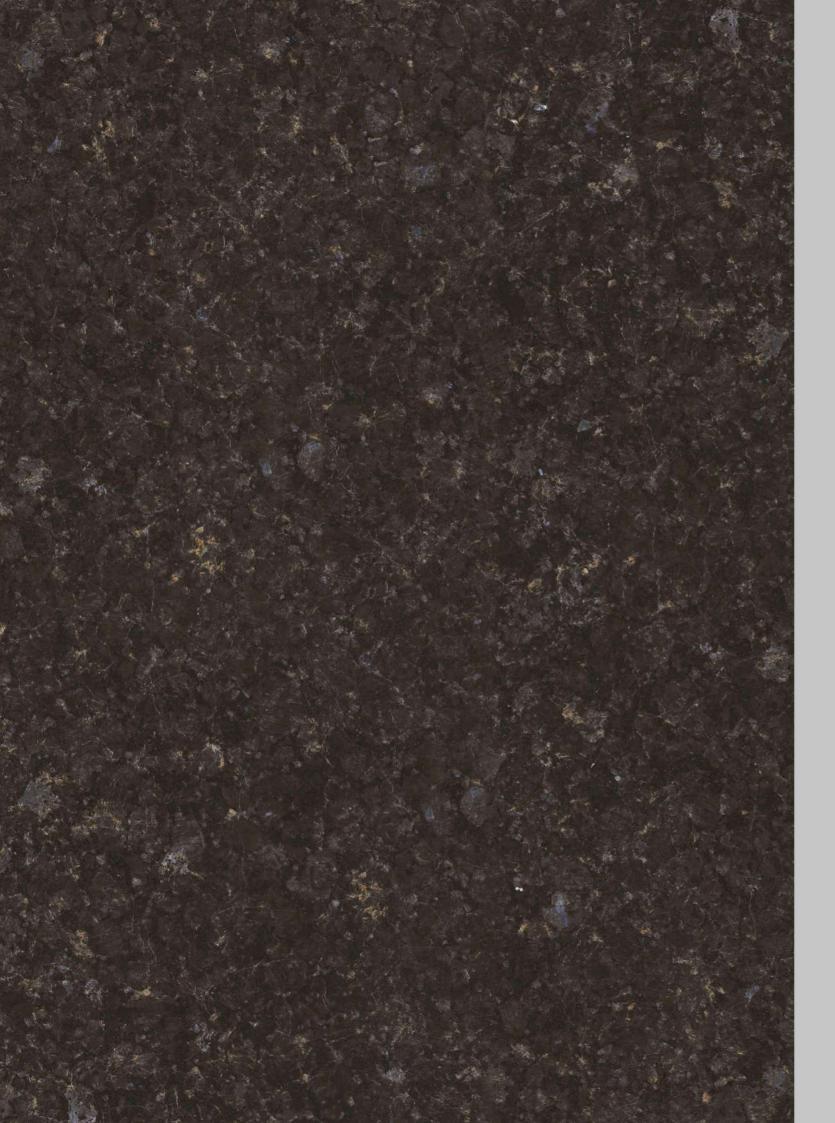
RANDOM



COLOR VARIATION







### GRANITO NERO

CRYSTAL GLOSS SURFACE





BLACK BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN



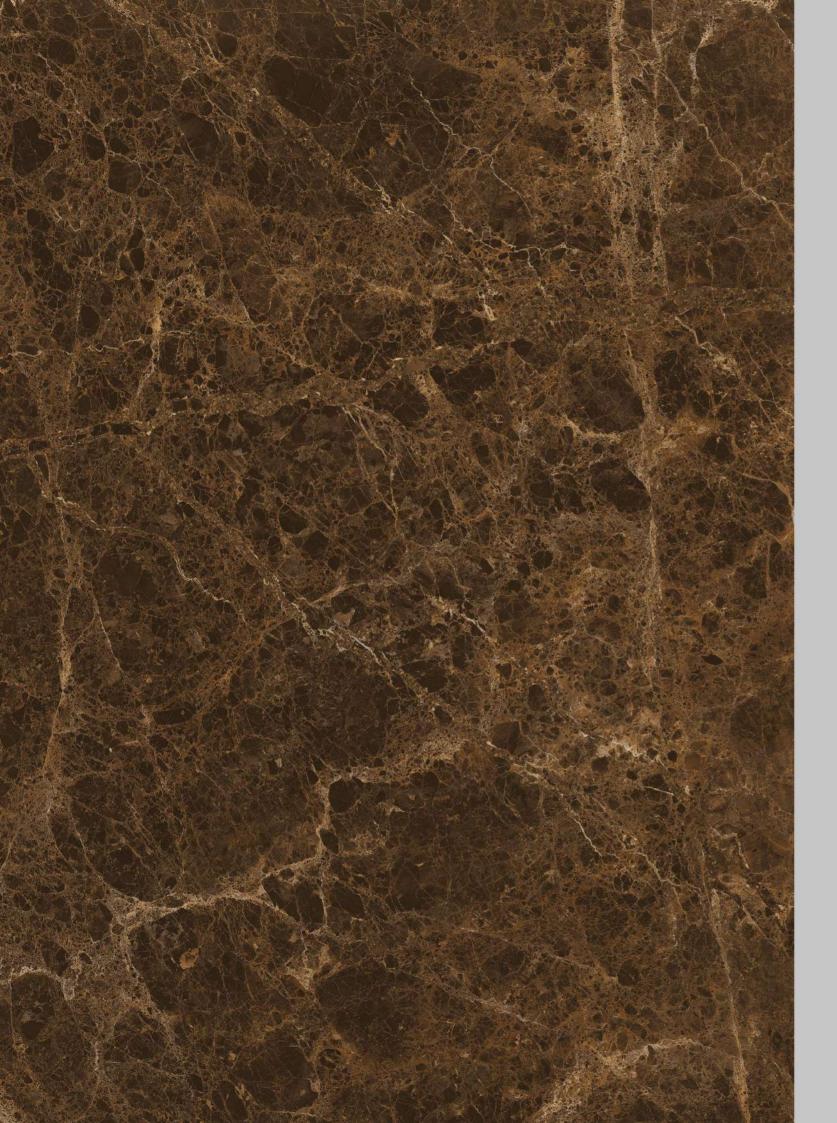
RANDOM



COLOR VARIATION







### GREAT EMPERADOR

CRYSTAL GLOSS SURFACE





BLACK BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN



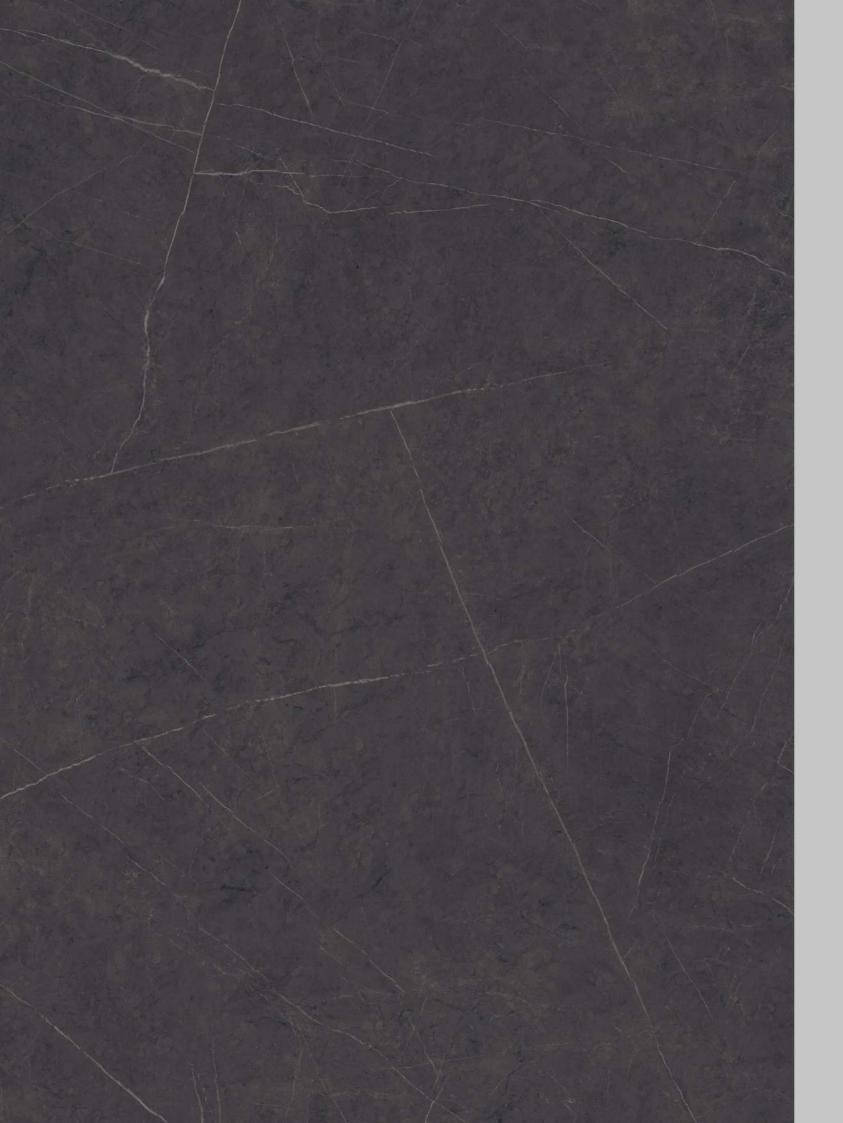
RANDOM



V2 COLOR VARIATION







# PIETRA BLACK

CRYSTAL GLOSS / ITALIAN SURFACE





BLACK BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN



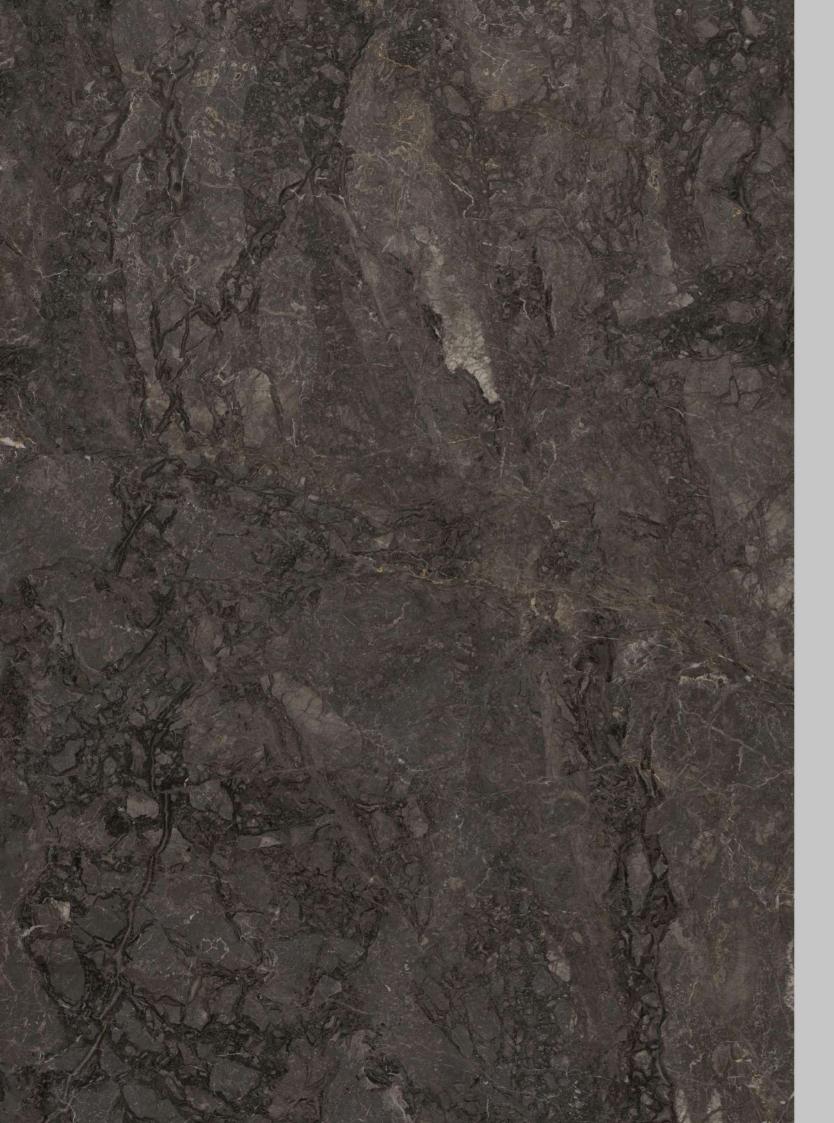
RANDOM



V2 COLOR VARIATION







# ROLEX

CRYSTAL GLOSS SURFACE





BLACK BODY COLOR



SLAB SIZE 1200X1800 MM



15 MM THICKNESS



RANDOM PATTERN DESIGN



RANDOM



COLOR VARIATION





### **TECHNICAL SPECIFICATION**

CHARACTERISTIC	STANDARD AS PER ISO13006:2018/ EN14411 Gr.Bla	STANDARD AS PER IS 15622:2017 Gr.Bia	METHOD OF TESTING	MEAN VALUE OF GRUPPONUEVA
Regulatory Properties —				
Deviation in Length and Width	±0.30 % (±1.00 mm)	±0.10 %	ISO 10545-2/IS 13630-1	± 0.10 %
Deviation in Thickness	±5.0 % (± 0.50 mm)	±5.0 %	ISO 10545-2/IS 13630-1	± 5.0 %
Straightness in Side	±0.30 % (± 0.80 mm)	±0.10 %	ISO 10545-2/IS 13630-1	± 0.10 %
Rectangularity	±0.30 % (±1.50 mm)	±0.10%	ISO 10545-2/IS 13630-1	± 0.10 %
Surface Flatness Central Curvature	±0.40 % (± 1.80 mm)	±0.50 %	ISO 10545-2/IS 13630-1	± 0.20 %
Surface Flatness Edge Curvature	±0.40 % ( ± 1.80 mm)	±0.50 %	ISO 10545-2/IS 13630-1	± 0.20 %
Surface Flatness Warpage	±0.40 % (± 1.80 mm)	±0.50 %	ISO 10545-2/IS 13630-1	± 0.10 %
Surface Quality	>95% defects free	>95% defects free	ISO 10545-2/IS 13630-1	>95% defects free
Small Color Difference (For Plain Colour)	ΔE <1.00	NA	ISO 10545-16	ΔE <0.80
Glossiness (Polished)	As per Manufacturer	As per Manufacturer	Gloss Meter 60°	≥90
Glossiness (Satin/Posh)	As per Manufacturer	As per Manufacturer	Gloss Meter 60°	15 ≤ Gloss Value ≤ 25
Structural Properties —————	· · ·	**		
Water Absorption	≤0.50 %	≤0.080 %	ISO 10545-3/IS 13630-2	≤0.080 %
Bulk Density	As per Manufacturer	Min 2.20 g/cc	ISO 10545-3/IS 13630-2	> 2.28 gm/cc
Massive Mechanical Properties ——				
Modulus of Rupture	Min. 35.0 N/mm²	Min. 35.0 N/mm²	ISO 10545-4/IS 13630-6	Min, 40,0 N/mm²
Breaking Strength Thickness ≥7.5 mm	Min 1300.0 N	Min 1300.0 N	ISO 10545-4/IS 13630-6	Min 6000.0 N
Surface Mechanical Properties ——		*****		
MOH'S Hardness #	As per Manufacturer	Min. 5	BS EN 15771/IS 1363O-13	Polished Min 4**/Satin & Posh Min 6
Surface Abrasion Resistance #	As per Manufacturer	Min, Class II	ISO 10545-7/IS 13630-11	Polished Min II**/Satin,Posh & Matt Min III
Thermal Hygrometric Properties ——				
Moisture Expansion	Max 0.06% (0.6 mm/m)	Max 0.02 mm/m	ISO 10545-10/IS 13630-3	Max 0.02 mm/m
Thermal Expansion(COE) at 100°C	As per Manufacturer	Max. 6.0 x 10-6	ISO 10545-8/IS 13630-4	Max. 6.0 x 10-6
Thermal Shock Resistance	Min 10 Cycle	Min 10 Cycle	ISO 10545-9/IS 13630-5	Min 10 Cycle
Impact Resistance(COR) #	Min. 0.55	Min O.55	ISO 10545-5/IS 13630-14	Min 0.55
Frost Resistance	As per Manufacturer	As per Manufacturer	ISO 10545-12/IS 13630-10	Frost Proof
Crazing Resistance at 7.5 bar  Chemical Properties	4 Cycle	4 Cycle	ISO 10545-11/IS 13630-9	4 Cycle
Resistance to Staining Glazed	Min. Class 3	Min Class 1	ISO 10545-14/IS 13630-8	Min. Class 3/Min. Class 1
Resistance to Household Chemicals δ Swimming Pool Salts Glazed	Min Class GB	Min Class AA	ISO 10545-13/IS 13630-8	Min Class GB/Min Class AA
Resistance to Low Concentrate Acid and Alkalis Glazed	As per Manufacturer	As per Manufacturer	ISO-10545-13/IS 1363O-8	Min Class GLB***/ Min Class A***
Resistance to High Concentrate Acid and Alkalis Glazed Safety Properties	As per Manufacturer	As per Manufacturer	ISO-10545-13/IS 13630-8	Min Class GHB***/ Min Class A***
Skid Resistance -(DCOF-WET PENDULUM)##	As per Manufacturer	As per Manufacturer	BS 7976-2	Glossy ≥PO, Satin, Posh ≥P1Matt ≥P2
Slip Resistance -Satin/ Matt (DCOF- R Value )##	As per Manufacturer	As per Manufacturer	DIN 5113O	R9 to R13
Lead and Cadmium release	As per Manufacturer	N.A.	ISO-10545-15	Does not yield Pb &Cd

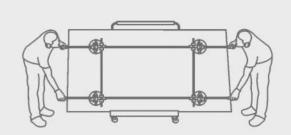
### **PACKING DETAILS**

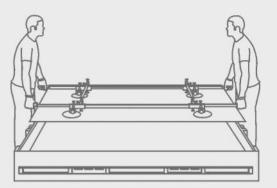
SIZE	ACTULE SIZE	THICKNESS	TILES / BOX	COVERAGE AREA / BOX
120X180cm	1200x1800mm	15 mm	1 pc	2.16 sq ft - 23.25 sq ft

### **MANUALLY TRANSPORTING ULTIMA15 COUNTER TOP**

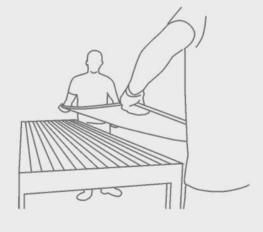
Only for 1/4" Slabs

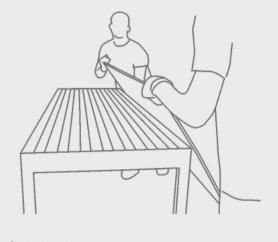
### MOVING A ULTIMA15 COUNTERTOP





### RAISING A ULTIMA15 COUNTERTOP ONTO A BENCH

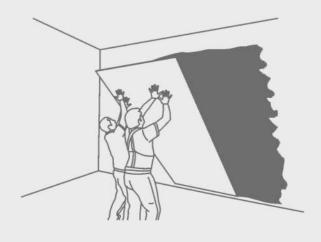


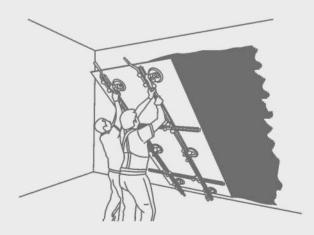


X INCORRECT

√ CORRECT

### HANDLING ULTIMA15 FOR WALL





X INCORRECT



<sup>\*</sup> Whichever is Lower

\*\* With nano technology (Polished Vitrified tiles) Depending on Application area (low or high intensity of trafic)

\*\*\* Except Hydrofluoric Acid & it's compound

# Tiles Intended for use on floor

## For Floor tiles, as per customer requirement

### WORKING WITH THE VARIOUS VERSIONS OF **ULTIMA15 COUNTERTOP**

### **CUTTING WITH DIAMOND DISCS**





Our products can be cut using diamond discs fitted onto the hand-held electrical grinding machine. The speed of Disc rotation must be high (>10000 RPM) and should have a low feed rate (<1 m/min). Itmay be required to cool the disc with water. Recommended discs are the thin typesgenerally used for cutting porcelain stoneware. The surface should be kept on a FLAT base while cutting without any gap underneath

### DRILLING





You can use cutting discs fitted to battery-operated screwdrivers or angle grinders, electrical drills as an alternative.

### INTERNAL CUT / L-SHAPED CUT



To get internal and L-shaped corners & to reduce the risk of breakage, round o the vertex of the internal corner using bits with a radius of at least 5mm. Then cut with diamond discs, be cautious to stop moving the cutting tool forward. To drill and cut using diamond discs, follow the instructions provided above.

When using these tools:

- when using these tools:

  -Cool the point being drilled with water
  -Don't put too much pressure and bear in mind the resistance of the type of laminated stoneware you are working on
  -If you are using tungsten bits, start drilling at a low speed
- -If you are using drills or screwdrivers, do not select hammering mode

### **EDGE-FINISHING**







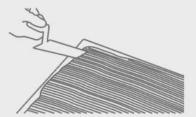
### INSTRUCTIONS FOR MANUAL INSTALLATION

### SINGLE LAYER METHOD

### **DOUBLE-LAYER METHOD**

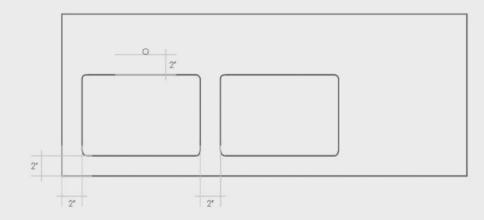
### **COMPRESSING THE TILE**







### **CUTOUT DESIGN**



The minimum gap between a cutout and the edge of the slab must be at least 2". The size recommends distances greater than 2" when the kitchen design allows as it makes the countertop firmer.

### **IMPORTANT**

All cutout corners must have a minimum diameter of 1/4". Never leave  $90^{\circ}$  angles. We recommend radiuses of more than 1/4" when the kitchen the design allows as it makes the countertop firmer.















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